GPX MOTO

GPX 250r TSE

Maintenance Manual

WWW.GPXMOTO.COM
WWW.GPXMOTOUK.COM

PREFACE

Congratulations on your purchase of a GPX motorcycle. We believe that you have made an excellent choice ,which will give you great and reliable performance.

This Handbook and Manual will give you an understanding of our product. It has detailed the complete range of specialized maintenance and adjustment schedules as well as the procedures required.
This document also explains extensive troubleshooting methods as well as a comprehensive technical specification. To assist you there are many photographs and guides to assist you.

Please read this manual carefully and carry out maintenance according to a professional standard. carrying out the correct maintenance at the required schedule will effectively prolong the service life of each component, improve the motorcycle and engine performance as well as the reliability of the vehicle.

Riding motorcycles is dangerous and the GPX should not be operated with out the rider wearing a helmet , goggles ,boots and gloves at the bare minimum.

It is expected that the operator has a good knowledge of riding and maintaining motorcycles. If you do not , you should seeking specialised riding coaching and take your motorcycle to a GPX dealer when adjustments or work is required. This is a basic handbook only. It expected that the operator should have a much more comprehensive knowledge that this basic manual displays. If you do not , then take your motorcycle to a GPX dealer.

For the sake of technical development, GPXMOTO will reserve the right of modifying motorcycle structure, equipment, and spare parts without notice. Due to that different markets have different law's requirement, we've adjusted model accordingly, the model image in this manual maybe not match your actual vehicle. In addition, if there is any question concerning this manual, please visit our website www.GPXMOTO.COM or WWW.GPXMOTOUK.COM and consult our customer service.
Alternatively you can call your GPX dealer for advice and assistance.

The contents of this manual are subject to change without prior notice due to vehicle improvement. The actual state of the motorcycle in questions should determine the overall level of maintenance required.

MEANINGS OF REPRESENTATION

All work requires specialist knowledge and technical understanding. If you do not have the skill or confidence to perform that, you must go to an authorized GPX workshop or GPX after-sale service point. There, your motorcycle will be optimally cared for by specially trained experts using the specialist tools required.

Other important information:

Please note that it is not practical or possible to warn you about all hazards associated with operating or maintaining a motorcycle.

Therefore, you must have basic mechanical safety knowledge and use your own good judgement.
If you cannot complete the process of operating or maintaining, please consult a more experienced senior technician before operation.

ADVICE

Motorcycles are very dangerous. Check your motorcycle carefully before every ride to ensure everything is working correctly. Do not ride if you are under the influence. If you cannot ride a motorcycles , do not ride a motorcycle. Its your life and wellbeing so be careful with it.

Most of off-road motorcycle fatalities are caused by head injuries. Without helmets, the chances of serious injury or death caused by head injuries are much higher. Always wear an approved motorcycle helmet and protective apparel such as goggles, gloves , knee and elbow protectors and boots while riding, which will save your life at the critical moment.

This motorcycle was designed for off road racing , therefore there is no capacity to carry a passenger .Please therefore do not use this motorcycle to carry any passengers. Ignoring this or order rules could lead to serious injury or a fatality.

Always go riding with another person so you can help each other.

Do not use non-original parts to modify this motorcycle. If you need to replace any parts, please use spare parts and accessory products that are approved and / or recommended by GPX and have them installed by an authorized GPX workshop. GPX accepts no liability for any personal modification, other products and any resulting damage or loss.

Our GPX series products are specially designed for off-road racing and riding.

Please take care of your vehicle and avoid any problem caused by improper use.

Please check your motorcycle carefully before riding and do the maintenance accordingly after use.

If you crash the motorcycle, check the condition of the motorcycle before you resume your journey. Ignoring this advice could easily lead to an accident and endanger your own safety as well as others , as you may be riding a broken or faulting motorcycle .

When using this motorcycle, the temperature of the engine and exhaust pipe is very high, so it needs to a period to cool down after parking. During this period, do not touch the engine or exhaust pipe as you will scold yourself.
Do not wear shorts while riding, otherwise leg injuries may happen.

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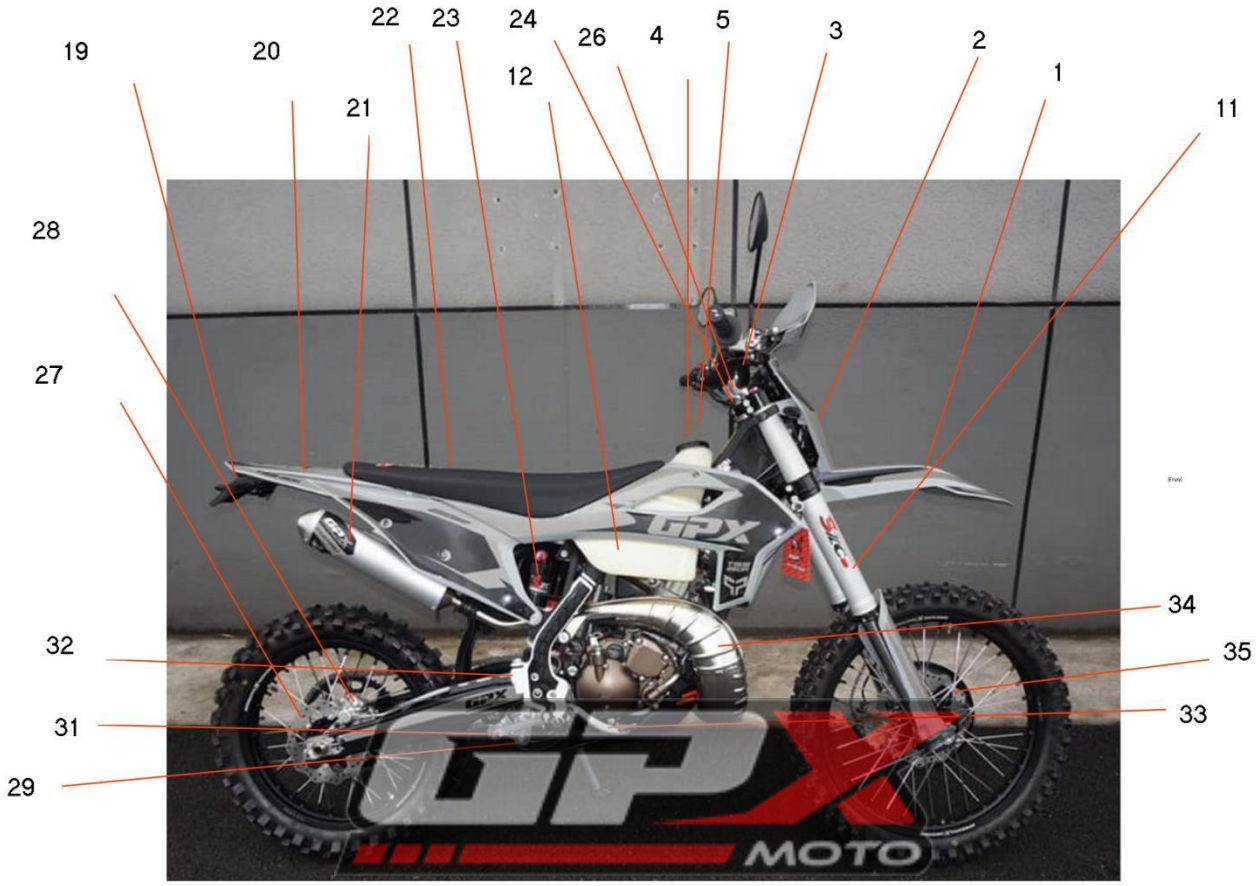
APPEARANCE

TSE 250R COMPONENTS AND POSITIONS



No.	Name	No.	Name
1	Front fender	10	Front brake caliper
2	Headlight	11	Front shock
3	Handlebar	12	Fuel tank
4	Vent pipe	13	Carburettor
5	Fuel tank cap	14	Gear shift lever
6	Fuel tank petcock	15	Pedal
7	Air filter cover	16	Chain
8	Chain guide cover	17	Chain guide
9	Front disc brake cover	18	Rear sprocket


6
16
18
25
13
14
29
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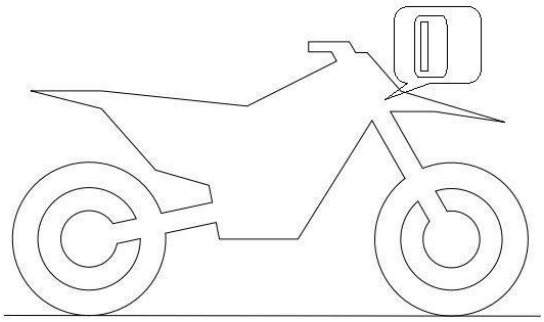
10
9

No.	Name	No.	Name
19	Tail light	28	Rear brake caliper
20	Rear fender	29	Aluminium swinging arm
21	Exhaust silencer	30	Triangle rocker arm
22	Seat	31	U-shape rocker arm
23	Rear shock	32	Rear brake oil cup
24	Upper clamp	33	Brake pedal
25	Cooling water tank	34	Exhaust pipe
26	Lower clamp	35	Front disc brake
27	Rear disc brake		

VIN CODE



Vin code of the TSE 250r ,is located on the head stock.

CHASSIS NUMBER

Chassis Number of TSE 250r is located on the headstock/frame/chassis under the handlebars

ENGINE NUMBER

The engine number of TSE 250r is located on the engine case behind the cylinder block.

PARAMETER

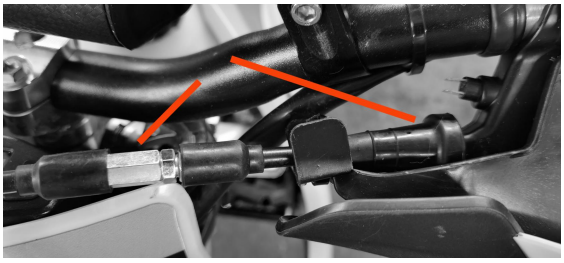
DIMENSIONS AND SPECIFICATION - TSE 250R	
L*W*H（mm）	2180×820×1254
Wheelbase（mm）	1480mm
Net weight（kg）	110
Tire size	F: 80/100-21；R: 110/100-18. Rear will accept a 140 80/90 18” Enduro or MX tyre
Seat height（mm）	939mm. This can be reduced by 55mm to 884mm by using the 2nd lower shock bolt , at no expense.
Min ground clearance（mm）	330mm
Tank volume（L）	9.4 litres
Engine Parameters	
Engine type	Single cylinder, water cooled two stroke with power valve and counter balancer.
Clutch type	Wet type, Multiple disk
Cylinder diameter×stroke	66.8×64mm
Oil / ratio	During run in period 40/1. After run in period 50/1. On both occasions always with quality branded fully synthetic 2 stroke oil
Displacement	224cc
Max. Power（kw/r/min）	39/8500
Max. Torque（ NM/r/min）	36/7500
Compression Ratio	6.5:1
Shift type	Usually engaged two - stage transmission six - speed transmission, International profile 1-N-2-3-4-5-6
Starting	12v Electric start with starter placement under engine and with direct attachment to flywheel (No maintenance with no gears to wear) . Kick start back up.
Fuel control system	PWK Flat side Mikuni copy carburettor
Battery	Stock 12v battery for high performance electric starting and reliable electronics
Chain	#520, 12T/52T O ring
Frame/Shock/Brake/Wheel system Parameters	
Frame type	Central double cradle type high-strength steel tube frame, GPX International patent design
Front shock	SZC Front suspension. 310mm travel. Comprising of quality high performance Telescopic, closed cartridge type units with adjustable

	compression and rebound. Seals , dust seal and range of springs available (after market), L=950mm.
Rear shock	Compression recovery dual adjustable nitrogen airbag rear shock, L=480mm, 300mm travel , CRF general configuration.Quality high performance unit with spring preload, adjustable compression as well as rebound damping
Swingarm	High strength forged aluminium alloy structure

Handlebar	Competitive high-strength aluminium alloy fat bar (imported),, material 7075 Φ28.6mm, with GPX special ultra-soft off-road grip
F/R rims	F 1.60×21, R 2.15×18, 7050 high strength aluminium rim , forged CNC wheel hub
F brake system	Powerful Hydraulic alloy twin piston caliper with 260mm disc
R brake system	Powerful Hydraulic alloy twin piston caliper with 240mm disc
Others	
Air filter type	Sponge filter core filter type
Fuel type	92# and above grade gasoline. 50/1 ratio premix with fully synthetic quality oil
Motorcyclists	1 person（rider）
Maximum load weight	120kg

CONTROL

CLUTCH



The clutch is controlled by the clutch lever, which is fitted on the left side of the handlebar.

By adjusting 2 the screws indicated you can change the biting point of the clutch and the distance between the clutch lever and handlebar to your preference.

FRONT DISC BRAKE

The front disc brake is controlled by the hand brake lever, which is fitted on the right side of the handlebar.

By adjusting the small bolt on the lever you can change the biting point of the lever and the distance of the brake lever to your preference.

The front wheel adopts the floating - caliper disc brake, which is installed under the left front fork and fixed by two bolts.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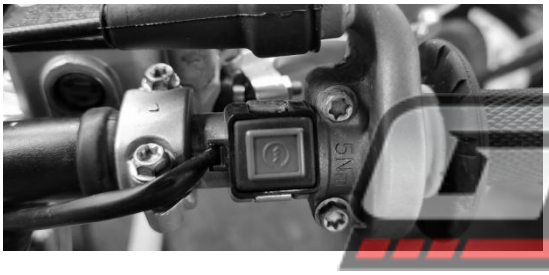
THROTTLE LEVER

er

The throttle lever is located on the right side of the handlebar. The throttle is very sensitive.
Turn the throttle counter clockwise to increasing the engine speed and power ouput. The reverse will reduce the engine speed and power output. It will back to normal smoothly once you lease the handle.

STARTING



The start button is a square one and fitted on the right side of the handlebars, near the throttle grip.
It is expected that you will only need to press this button for a maximum of 2 seconds to start the motorcycle . Release the button as soon as the engine starts . If the engine does not start , then visit the troubleshooting pages for help.

Attention : When starting the motorcycle in any gear , you should operate the clutch with your left hand to avoid possible sudden forward motion when starting the GPX .

The TSE engine has a kick start also , as well as the electric start through the start button.

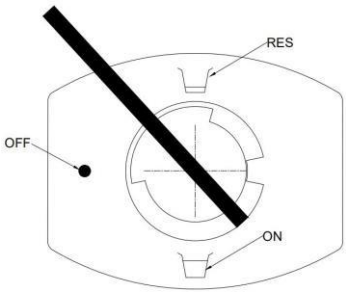
STOPPING

The red stopping button is fitted on the left side of the handlebar near the grip.

FUEL TANK SWITCH

fuel tank switch

The fuel tank switch is located on the bottom left side of the fuel tank. By turning the switch, you can control the entrance of the fuel into into the carburettor.



The meaning of symbols on the oil tank switch is shown as the left picture.

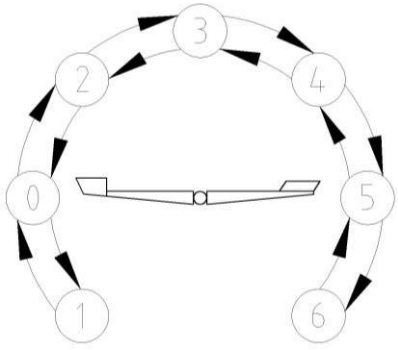
"ON": indicates that the switch is opened for petrol discharge.

"OFF": indicates that the switch is closed, and the petrol discharge is stopped.

"RES": indicates that the reserve petrol is activated.

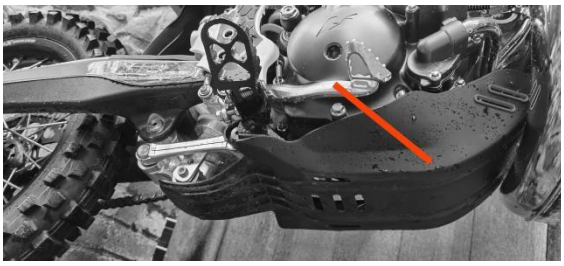
SHIFTING

The gear shift is located on the left side of the engine. This is operated by the left foot by pushing down or by pulling up with your foot.

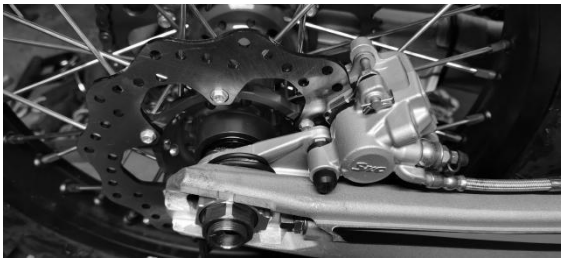


The GPX engine has six gear as International Standard, and you can find the illustration on the left.

REAR DISC BRAKE



The rear brake pedal is located on the right side of the engine and is operate by pushing down on it gently using the right foot.



The rear brake adopts a floating caliper disc brake. This is located on the right side of the rear wheel and fixed by a disc brake bracket.

SIDE STAND SUPPORT

The GPX has a retractable side stand for parking. When parking, make the stand is fully down. When operating the motorcycle make sure the stand is retained in the up position by use of the rubber band.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PREPARING FOR USE

ADVICE ON FIRST USE

1. Before your first trip, read the entire operating instructions carefully, especially the section of "Controls" and "Riding Instructions".
2. When driving, please carry out a standardized run-in period first.
3. If any parts problems are found during using, you can repair that according to this manual or contact GPX Dealers for professional aid.
4. After each use, clean the vehicle with running water.
5. GPX is not responsible for any vehicle problems caused by malicious acts

RUN-IN PROCESS

Motorcycle engines have a lot of relative moving parts, such as pistons, piston rings, cylinder blocks, meshing transmission gears, etc. Therefore, in the initial stage of use, the engine must be operated more gently than when riding afterwards . The running-in can make the moving parts adapt to each other, correct the working gap, and form a good smooth friction surface that can withstand larger loads. Only after standard running-in can the engine have excellent performance and reliability.

The recommended running-in steps are as follows:

1. 0-2.5h stage: Using under the throttle level of 50% ~ 75%, the speed should be changed frequently to avoid the motorcycle working at the same condition for a long time,
   Let the engine rest and cool down for 5 ~ 10 minutes after each 1-hour work.
   Do not accelerate suddenly to protect your throttle.
2. 2.5-4h stage: Using under the throttle level of 50% ~ 75% throttle and work for a long time at the same condition.
   In actual working, the throttle can be up to full level, but not more than 5 ~ 10 seconds;
3. 4-5h stage: Using under the throttle level of 75% ~ 100%
4. More than 5h: increase the speed to 60 ~ 80km/h, until the full engine performance can be used.

DANGER: When riding a motorcycle, do not speed up regardless of the consequences. This behaviour can easily cause engine damage and also cause safety accidents.
So, please ride the vehicle properly.

RIDING INSTRUCTIONS

PREPARATION BEFORE RIDING

1. Check fuel level in fuel tank and replenish if necessary.
2. Check fluid level in front brake fluid reservoir and replenish if necessary.
3. Check fluid level in rear foot brake fluid reservoir and replenish if necessary.
4. Check brake pad wear condition of the front brake.
5. Check brake pad wear condition of the rear brake.
6. Check that both brakes operate correctly.
7. Check the antifreeze level.
8. Check the chain for the condition and correct tension
9. Inspect rear sprocket, engine sprocket and chain guide structure to ensure the condition is good.
10. Check the chain adjuster to ensure the lock bolts are tight.
11. Check the outer surface of the tire.
12. Check tire pressure.
13. Check battery level.
14. Check the thickness of the front disc brake.
15. Check the thickness of the rear disc brake.
16. Check the torque of each fastener.
17. Check the rear sprocket to ensure the condition is good.
18. Check engine casings and plastic cover parts to ensure a good condition.
19. Check the fuel tank switch.

PRECAUTIONS FOR STARTING

The required to start the GPX are as follows:

1. Turn the petrol tank switch to the "ON" position;
2. Pull up the choke knob on the carburettor to activate it ;
3. Turn on the ignition key;
4. Pinch the clutch lever with the left hand;
5. Pinch the brake lever with the right hand;
6. Push the starter button until the engine starts but no longer than 2 seconds;
7. Release the starter button after the engine starts.
8. Push the choke knob down to deactivate it.

PRECAUTIONS FOR STOPPING

1. Check the condition of the vehicle and the rider’s Equipment before starting off.
2. Speed up slowly when just starting off.
3. Start in gear “1” to ensure safety.

PRECAUTIONS FOR TURNING

1. Take care to slow down in advance conditions when turning
2. Lower your centre of gravity to reduce the risk of side rolling when turning
3. Do not shift gears when turning

PRECAUTIONS FOR ACCELERATION

1. Do not accelerate in the corner
2. Remember to shift gears after acceleration

PRECAUTIONS FOR SHIFTING

1. Pinch the clutch lever before shifting gears
2. Do not rev the engine when shifting gears
3. Do not shift gears in the corner

PRECAUTIONS FOR BRAKING

1. Use the rear brake as your first brake operation, if necessary, use hand brake as a supplement.
2. Check fluid lever in the brake fluid reservoir frequently
3. Replenish the brake fluid reservoir if necessary according with the procedure in the manual

PRECAUTIONS FOR STOPPING & PARKING

1. Slow down gradually to 0 and then stop, do not emergency brake without emergency.
2. Slowly lean the motorcycle to the left until its weight rests on the side stand.
3. Shift the gear to “Neutral” before stopping.

SUGGESTED INSPECTION TIME FOR ALL PARTS OF THE VEHICLE

	1 hour after each ride	every 10 hours/after every race	every 20 hours	every 30 hours
Check and charge the battery		●	●	●
Check the front disc brake		●	●	●
Check the rear disc brake		●	●	●
Check the front and rear disc brake discs		●	●	●
Inspect brake tubing for damage or leakage		●	●	●
Check the rear disc brake fluid level		●	●	●
Check the free-play of the brake pedal		●	●	●
Check the frame and swingarm		●	●	●
Check the swingarm bearing for wear			●	
Check the top of the shock absorber		●	●	●
Check the shock absorber connecting		●	●	●
Check tire surface condition	○	●	●	●
Check tire pressure	○	●	●	●
Check hub bearings for loose		●	●	●
Check the wheel hub		●	●	●
Check for rim edge pulsation	○	●	●	●
Check the spoke tension	○	●	●	●
Check chain, rear sprocket, engine sprocket, guide sleeve and chain		●	●	●
Check chain tension	○	●	●	●
Lubricate all moving parts (chain, handlebars, etc.) and check for smooth		●	●	●
Check the front disc brake fluid level		●	●	●
Check the free play of brake handlebar		●	●	●
Check whether the steering head bearing for loose	○	●	●	●
Check clutch			●	
Replace the cap seal and shaft seal ring of the pump				●
Change the gear oil *After running in procedure change oil every 25 hours or 1200 miles*	○			
Replace piston and rings	150 hrs			
Inspect all hoses (e.g. fuel, cooling, exhaust, drainage, etc.) and casing for	○	●	●	●
Check antifreeze fluid and level	○	●	●	●
Check the cable for damage and sharp bend		●	●	●
Check that the throttle cable is intact, free of sharp bends, and set correctly	○	●	●	●
Clean air filter and air filter tank		●	●	●
Check whether screws and nuts are tightened	○	●	●	●
Replace the fuel filter	○	●	●	●
Check carburettor idle	○	●	●	●
Check front and rear light fixtures				
Final inspection: check whether the vehicle is running safely and conduct a test	○	●	●	●

○ One-off interval

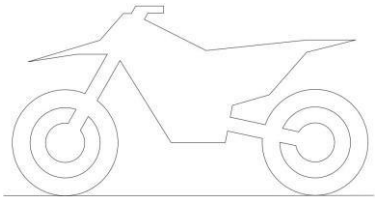
● Periodic interval

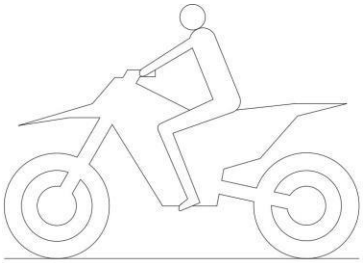
ATTENTION: This table is for reference only. Please adjust the maintenance cycle of the motorcycle according to the specific model and use situation.

WARNING: For the inspection, adjustment and replacement of the engine, please consult GPX Service Centre to avoid damage.

SUSPENSION SYSTEM

CHECK THE COMPRESSION AND REBOUND OF THE VEHICLE WITH THE RIDER ON BOARD





To ensure the best driving characteristics of the vehicle and avoid damage to swingarm, shock absorbers, linkage and frame, the basic setting of the suspension components must match the driver's weight.
The total standard rider mass of the GPX off-road motorcycle is shown in the table below.

TSE 250r	75～85KGS

If the rider's weight is above or below the standard range, the basic setting must be adjusted accordingly. A small weight difference can be compensated by adjusting the rear shock absorber spring preload, but if the weight difference is large, the spring must be replaced.

ADJUSTING THE COMPRESSION DAMPING OF THE REAR SHOCK ABSORBER

You can adjust the compression damping by adjusting the chrome allen screw in the centre of the shock nut.

Turn counter clockwise to decrease damping(soft), or turn clockwise to increase damping(hard).

Warning - Do not loosen either of the bolts on the shock that are by the compression allen screw.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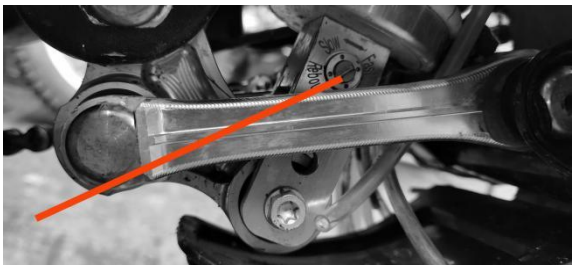
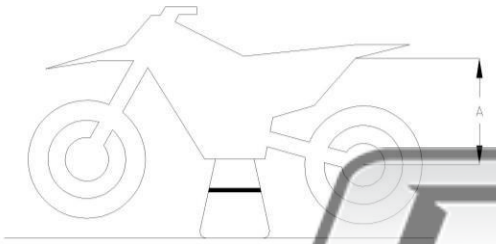
ADJUSTING THE REBOUND DAMPING OF THE REAR SHOCK ABSORBER



You can adjust the rebound damping by adjusting the screw with a flat bladed screwdriver.

Turn counter clockwise to decrease rebound damping(fast), or turn clockwise to increase rebound damping(slow)

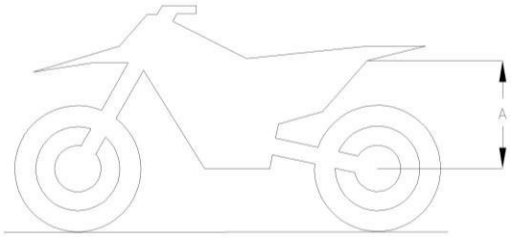
MEASURE THE DISTANCE BETWEEN THE CENTER OF THE REAR WHEEL AND THE REAR FENDER IN SUSPENSION



The measurement procedure is as below:

1. Place your motorcycle on its centre stand so that it is stable.
2. Select a fixed point on the side of the rear fender and mark it as "point 1".
3. Measure the distance from "Point 1" to the centre of the rear axle and record it as "A1".
4. Remove the motorcycle from the rack

MEASURE DISTANCE BETWEEN CENTER OF REAR WHEEL AND REAR FENDER UNDER NO LOAD



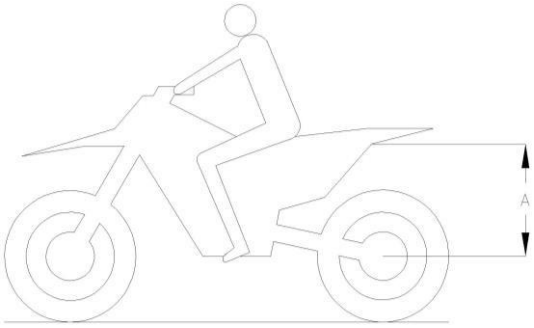
The measurement procedure is as follows:

1. The motorcycle is up right so that the centre surface of the tire is perpendicular to the ground
2. Measure the distance from the centre of the rear wheel axle of the motorcycle to "point 1" and record it as "A2".
3. Use a single stand to support the vehicle
4. Calculate the difference between "A1" and "A2" and denote it as "D1".

The value of "D1" when GPX motorcycle leaves factory is shown below

	D1
TSE 250R	10～34mm

MEASURE DISTANCE BETWEEN REAR WHEEL CENTER AND REAR FENDER IN DRIVING CONDITION



The measurement procedure is as follows:
1. The driver rides the motorcycle (the engine does not start)
2. Up right the motorcycle so that the centre surface of the tire is perpendicular to the ground
3. Measure the distance from the centre of the rear wheel axle of the motorcycle to "point 1" and record it as "A3".
4. The driver uses a single stand to support the vehicle and leave the seat

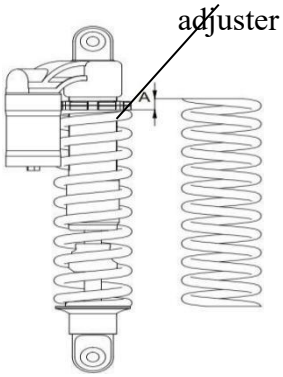
Calculate the difference between "A1" and "A2" and denote it as "D2".

The factory default value of "D2":

	D2
GPX	50～100mm

If "D2" measured by the customer is lower than the factory value, you should decrease the spring preload appropriately; Conversely, increase the spring preload. If "D2" is far less than the factory value, replace the spring with a softer one; Conversely, replace the spring preload with a harder one.

ADJUSTING THE SPRING PRELOAD OF REAR SHOCK ABSORBER



You can adjust the spring preload by adjuster.
Turn clockwise to increase spring preload,
Turn counter clockwise to decrease spring preload.

CHECK FOR THE SETTING OF FRONT SHOCK ABSORBER

The inspection procedure is as follows:
1. Place the whole motorcycle on the ground
2. Up right the vehicle
3. Hold the handlebars with both hands and press down on the front shock absorber
4. Observe the effect of pressure and rebound of front shock absorber

If it is difficult to press the front shock absorber, decrease the compression damping appropriately.

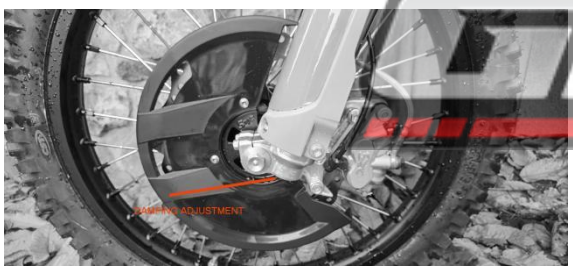
If it is difficult to rebound the front shock absorber, decrease the rebound damping appropriately. When the ambient temperature is high, the front shock absorber should also be properly bled of air using the bleed button on the top of the fork cap. Push the bleed button for 5 seconds to release all of the air. This air bleed button is located in front of the rebound knob that you can see in the photo beneath.

ADJUSTING THE REBOUND DAMPING OF THE FRONT FORKS

Adjusting Steps as follows:

1. Check the front shock absorber, to determine whether there is a need to adjust the rebound damping
2. Turn clockwise to increase rebound damping. Turn counter clockwise to rebound damping. This is the same for both the left and the right fork.

ADJUSTING THE DAMPING OF FRONT FORKS



Adjusting Steps as follows:

1. Check the front shock absorber, to determine whether there is a need to adjust the damping
2. Adjust the damping by rotating using your fingers to turn the knob.

Turn clockwise to increase damping,
Turn counter clockwise to decrease damping.

This is the same for both the left and the right fork.

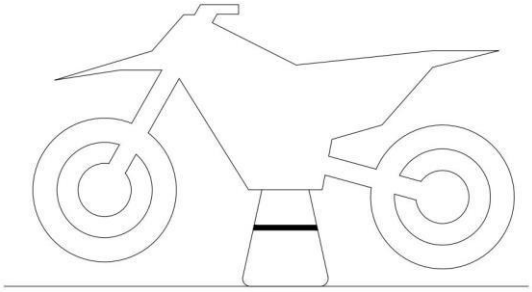
ADJUSTING THE HANDLEBAR

The handlebars of the vehicle can be adjusted according to the customer's driving habits. The specific steps are as follows:

1. Remove the handlebar cover and handlebar pad on the handlebar.
2. Loosen the bolts securing the upper handlebar clamp so that the handlebar can be turned.
3. Sit on the whole vehicle and hold the handlebar to the position where both hands are placed naturally.
4. Tighten the bolts of the upper handlebar clamp to the correct torque setting.
5. Observe the position of the handlebar, if not satisfied, repeat the above process.
6. Refit the handlebar cover and pad.

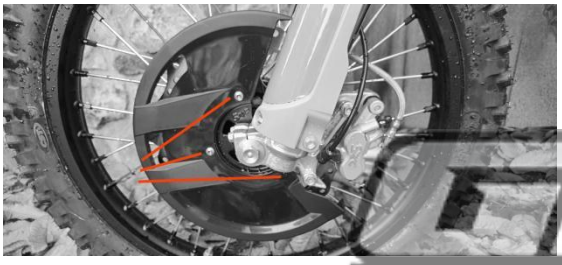
VEHICLE MAINTENANCE

PLACEMENT



Raise you motorcycle on its centre stand always when carrying out the related maintenance.
It is helpful to remove or install various parts.

REMOVING OR INSTALLING THE DISC BRAKE COVER

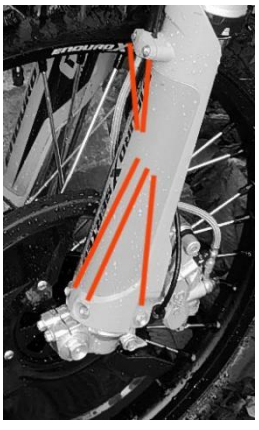


Removing steps are as follows:

1. Turn the front wheel to the straight ahead position.
2. Use an allen key to remove the 3 mounting screws.
3. Remove the disc brake cover.

Installing steps:
The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE FRONT FORK PROTECTION GUARDS



Removing Steps are as follows:
Left and right are as if sitting on the motorcycle.

Left guard.
1. Remove the 2 small screws retaining the brake hose clip.
2. Remove the 3 lower screws .
3. Remove the plastic fork protection guard.

Right guard.
1. Remove the 3 lower screws .
2. Remove the plastic fork protection guard.

Installing steps:
The instalment should be carried out in the reverse order of removal.

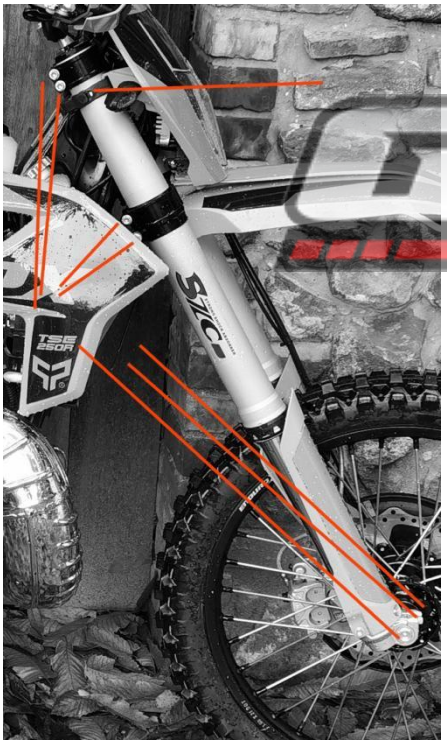
REMOVING OR INSTALLING THE FRONT BRAKE DISC CALIPER

Removing Steps are as follow:

1. Remove the front brake fluid hose clamp from the left fork protection guard.
2. Remove the front brake master cylinder from the handlebars.
3. Remove the front disc brake caliper.

Installing Steps:
The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE FRONT SHOCK ABSORBER

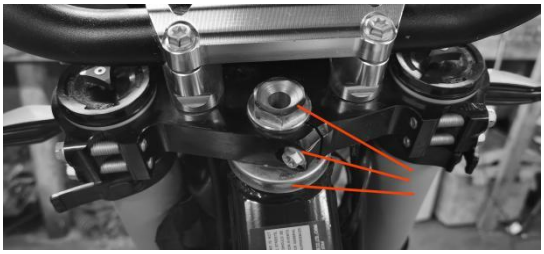


Removing Steps as follows:

1. Remove the front disc brake caliper.
2. Remove the fork protection guards
3. Remove the front wheel.
4. Loosen the 4 upper clamp bolts of each fork leg.
5. Remove the front fork leg on each side.

Installing Steps:
The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE STEERING TRIPLE CLAMPS



Removing Steps are as follows:

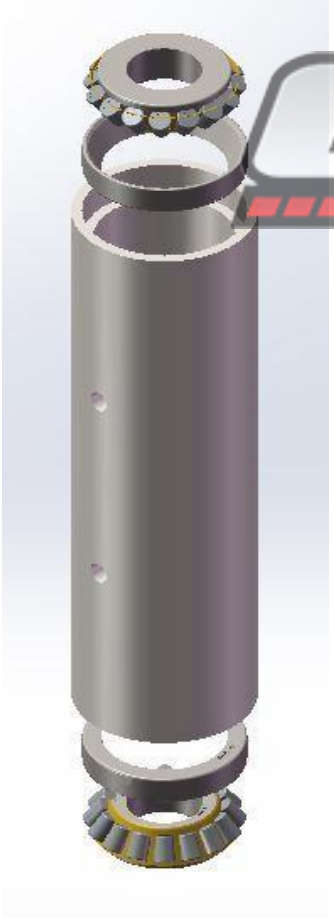
1. Remove the headlight
2. Remove the front wheel
3. Remove the front brake caliper
4. Remove both front forks
5. Remove the handlebars
6. Remove the lock nut and the punch bolt of the steering column as indicated
7. Remove the upper steering clamp
8. Remove the headstock bearings adjusting nut of the steering column
9. Remove the lower steering clamp
10. Remove the steering column
11. The installation is carried out in the reverse order of removal

CHECK THE FRONT STEERING

Check the front steering steps are as follows:

1. Put the GPX on a stand lifting both wheels off the ground.
2. Turning the handlebars left to right to control . It should move smoothly and there should be no obstruction.
3. If you find that the steering of the GPX is feeling graunchy , stiff or is loose with excessive movement please remove the top and bottom steering clamps to check that the bearing is both clean and greased and also that it is adjusted to the correct tension. If you are in any way unsure about this , seek help from a GPX dealer.

LUBRICATION AND INSTALLATION OF STEERING HEAD BEARING



When installing the steering bearing on the head, apply a layer of lithium-based grease on the surface of the roller.

Refer to the figure on the left for specific installation.

REMOVING OR INSTALLING FRONT HEADLIGHT

Removing Steps are as follows:

1. Remove or loosen the rubber fixing strap on both the left and right fork suspension leg.
2. Remove the headlight
3. Pull out the connector between headlight and main cable

Installing Steps:

The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE FRONT FENDER

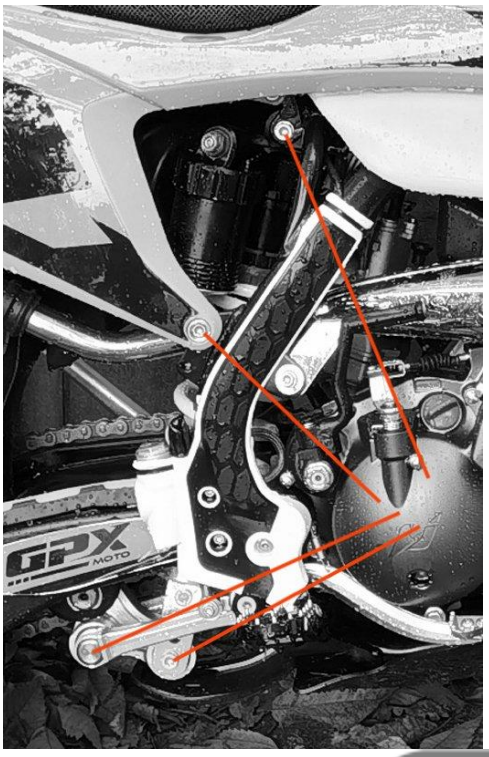
Removing Steps are as follows:

1. Remove the 2 fixing screws.
2. Pull out the Front Fender.

Installing Steps:

The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE REAR SHOCK ABSORBER



Check the rear shock absorber to determine the performance of the unit.

Please follow the steps below to removing the rear shock absorber:

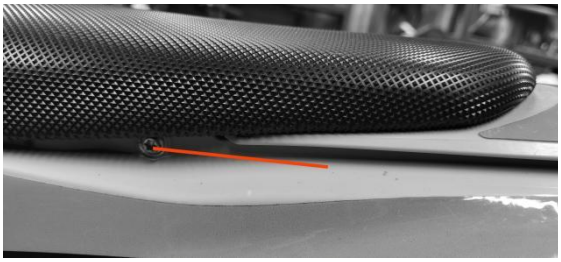
1. Remove the rear silencer.
2. Remove the upper and lower mounting bolts of the rear shock absorber and the sub frame bolts.
3. Remove the bolt as indicated on the lower U-shaped rocker arm.
4. Remove the connecting bolts between the rear shock absorber and the triangular rocker arm;
5. After confirming that there is no interference, take out the rear shock absorber from the side;

Perform the Installation in the reverse order of removal.

REMOVING OR INSTALLING THE SEAT CUSHION

Removing Steps are as follows:

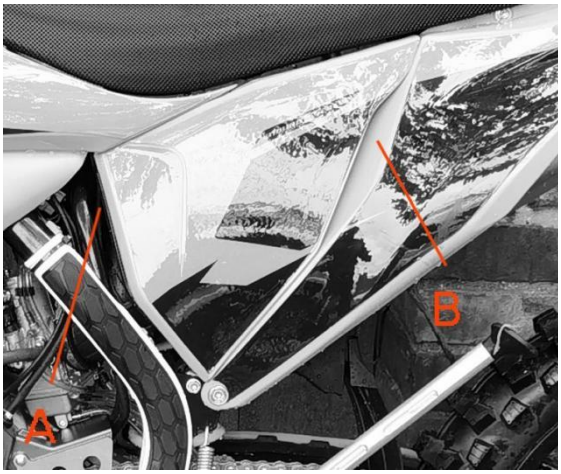
1. Remove the one fixing bolt on the rear seat.
2. Take out the seat backwards.



Installing Steps:

The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE AIR FILTER HOUSING



Removing Steps are as follows:

1. Place the left hand fingers behind the cover at position A.
2. Place the right hand fingers behind the cover at position B.
3. Pull smoothly but with good pressure.

Installing Steps:

The instalment should be carried out in the reverse order of removal , but reapply grease on the locating pins to ease installation and removal.

NOTE: GPX adopts a unique tool-free maintenance design. The side cover of the air filter can be removed or installed from the main body of the cover only by hands.

REMOVING OR INSTALLING THE AIR FILTER

Removing Steps are as follows:

1. Remove the air filter on its cage.
2. Gently stretch the air filter to remove it from the cage it is located on .

Installing Steps:

The instalment should be carried out in the reverse order of removal.

CLEANING AND MAINTENANCE OF AIR FILTER

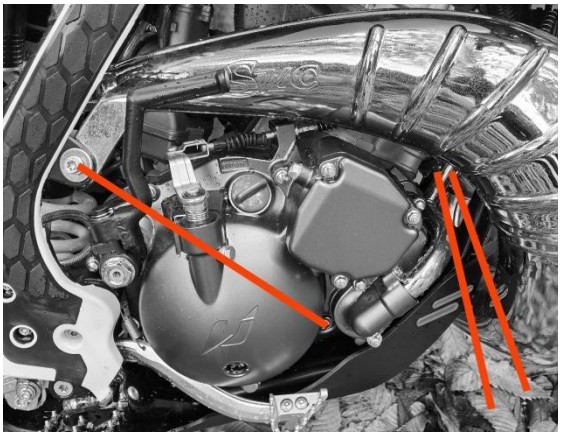
Before performing maintenance on the air filter parts, it is necessary to check the filter first. Follow this direction:

1. Check whether there are cracks on the surface of the air filter rubber hose that connect the carburettor to the air box.
2. Check whether the air filter sponge is damaged.
3. Check whether the lugs that connect it to the air box are damaged.
4. Check whether there is any damage to the air filter housing.

If the air filter or any components are damaged, replace the corresponding parts .If no parts are damaged, perform maintenance as follows:

1. Clean the inside of the air box so that no dirt remains on nay surfaces.
2. Remove the sponge air filter and remove the frame from within it.
3. Clean the sponge with air filter cleaner .Afterwards soak the surface of the air filter element with air filter oil. If there is any damage to the sponge replace it.
4. Clean the surface of the air filter sponge cage, let it dry naturally, and then apply a layer of oil on the surface.
5. Installation is the reverse of removal.

REMOVING OR INSTALLING THE EXHAUST PIPE



Removing steps as below:

1. Remove the rear silencer
2. Remove the 1 side fixing bolts of the exhaust pipe
3. Remove the 3 front fixing bolts of the exhaust pipe
4. Remove the exhaust pipe

Installing Steps:

The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE REAR SILENCER

The exhaust pipe and the silencer can guide the gas emission and reduce the noise.
If the exhaust pipe is rusty or ruptured or damaged by impact, please replace it with a new one immediately. If the noise is too high or the engine performance is degraded, replace the muffler tube or repack the silencer tube with wadding.
For the cleaning of the exhaust system, please consult with GPX dealers before operating.
If you need to replace the muffler tube, please follow the steps below:

- Unscrew the 2 mounting bolts of the silencer.
- Unscrew the fixing bolts of the silencer.
- Loosen the buckle at the connection between the silencer and the exhaust pipe
- Pull out the silencer backwards
- Drill to remove the rivets securing the steel front and rear caps to the silencer.
- Pull the caps away and remove the inner tube. Remove the old wadding/packing
- Firmly wrap the inner tube in new wadding.
- Insert the inner tube into the silencer and replace the end caps
- Rivet the end caps onto the central alloy pipe.
- Replace the silencer and install the fasteners

Installing Steps:
The instalment should be carried out in the reverse order of removal.

REMOVING OR INSTALLING THE FUEL TANK

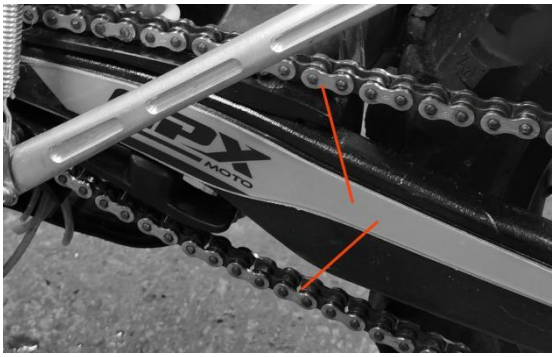
Removing steps as below:

1. Remove the seat .
2. Remove the left and right radiator shroud screws.
3. Unscrew the single central fuel tank installation screw.
4. Remove the fuel tank from the frame.

Installing Steps:

The instalment should be carried out in the reverse order of removal.

CHECK AND CLEAN THE CHAIN



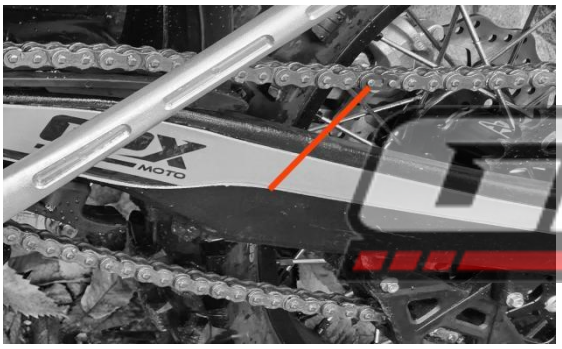
Checking the condition of the chain:

1. Observe the chain from the rear of the vehicle to check whether the chain is skewed as a whole
2. Rotate the rear wheel by hand and observe whether the rotation of the rear wheel is easy and the chain movement is smooth
3. Carefully check the gap between the chain links to ensure there is no dirt and that it is well lubricated.

Clean the Chain:

Use a special cleaning detergent to wash the chain links. Wait until the chain is naturally air-dried, and then apply a layer of chain oil to the surface of the chain using a spray can, a brush or a pump can.

REMOVING OR INSTALLING THE CHAIN



Removing the Chain:

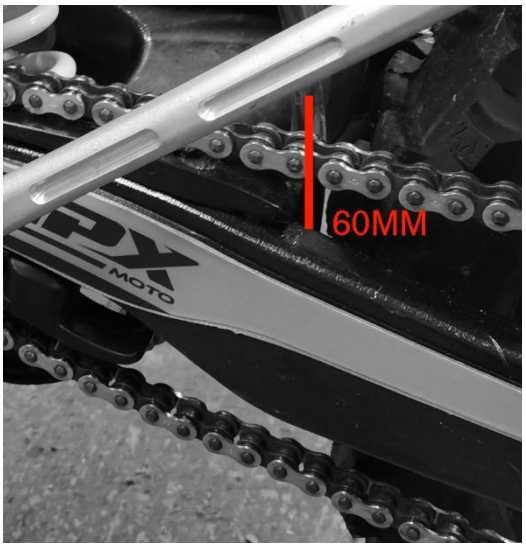
1. Remove the chain split link on the chain.
2. Remove the movable section of the chain.
3. Pull out the chain from the sprocket.

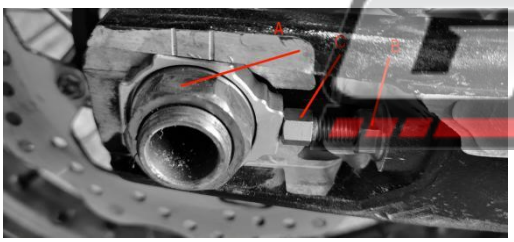
Installing Steps:

The instalment should be carried out in the reverse order of removal.

The chain adjustment should be checked afterwards.

CHECK AND ADJUST THE CHAIN TENSION





The chain transfers the power output from the engine to the wheels. It is therefore important that the chain is in good condition , is well lubricated and works correctly. It is an important part of the motorcycle. The chain needs frequent inspection and maintenance to ensure its normal use.

The chain tension can be adjusted according to requirements, the steps are as follows:

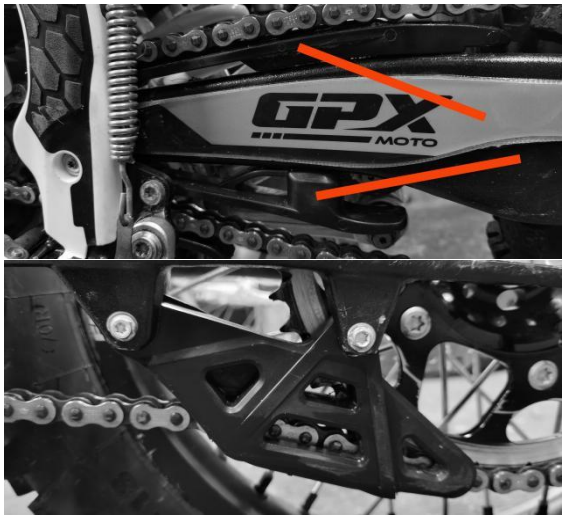
1. Stand the motorcycle with rear wheel suspended.
2. In accordance with the guide photo and at the rear of the chain guide , pull the chain upwards so that it is taut. The distance between the chain and the swinging arm should be 50 - 60mm.
3. Be aware that sometimes the chain may become slightly more loose and slightly more tight as you spin the wheel. You must find a compromise, so that the average measurement is 50-60mm.
4. If the chain does not match this measurement please adjust the chain.
5. Loosen the rear axle nut (A)
6. Loosen the locking nut (B) on both sides of the swinging arm.
7. By using the notches on the swinging arm as a guide , adjust bolt (C) to symmetrical and equal settings on both sides of the swinging arm.
8. Tighten the chain to the correct chain tension.
9. Tighten the rear axle nut.
10. Check the chain tension again and re-adjust if necessary.

When checking the chain tension, you should also check the plastic chain guides, the chain split link and both front and rear sprocket for wear or damage .

When the chain is over-used, or the stretch exceeds 2%, the chain should be replaced. Replace and change the relevant guide rail and both sprockets at the same time. If you only replace the chain without replacing both sprockets the new chain will very quickly be worn and the service life will be much shorter. In any circumstances it is normal for these items to wear at a reasonable rate , due to the harsh condition they operate in.
We repeat , from an economic point of view, it is worthwhile to replace the entire chain drive system at the same time.
At any time, you should use the original parts from GPX factory or the ones authorized by GPX .
The chain needs to be lubricated regularly, see the lubrication section for details.

NOTE: The alternating wet and dry working environment will greatly shorten the service life of the chain and its surrounding accessories. Therefore, please follow the correct lubrication method and select a suitable lubricant for lubrication.
NOTE: If the chain needs to be tightened frequently, or if you find any signs of wear on the front sprocket, rear sprocket and the chain, please contact GPX dealer for a thorough inspection to avoid safety problems.

CHECK THE STRUCTURE OF THE REAR SPROCKET, ENGINE SPROCKET AND GUIDE CHAIN



Check the condition of the swinging arm rubber and the chain guide as per the guide photos.

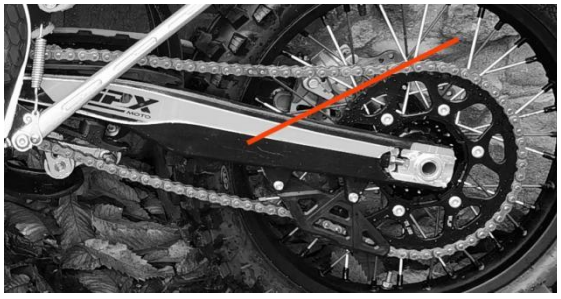
Under normal circumstances, these two parts play a role in guiding the movement of the chain. If they are over worn this will affect the transmission function and thereby be harmful to normal movement of the chain and other components of the motorcycle.
Therefore, you must change the over-worn chain guide and chain protector in order to ensure that the motorcycle works normally.

CHECK THE FRAME

Checking Steps are as follows:

1. Check whether the paint on the surface of the frame is damaged or not.
2. Check whether the fixed points of the frame are deformed or not, especially the installation points of the engine, swinging arm and rear shock absorber.
3. Check whether there are cracks on the surface of the frame, especially on the welded areas.

CHECK THE SWINGING ARM



Checking Steps are as follows

1 Check whether there are cracks on the surface of the swinging arm
2 Check whether there is any deformation at the mounting point where the swinging arm joins the frame.
3 Check whether the paint of the swinging arm is damaged or not.

CHECK THE THROTTLE CABLE

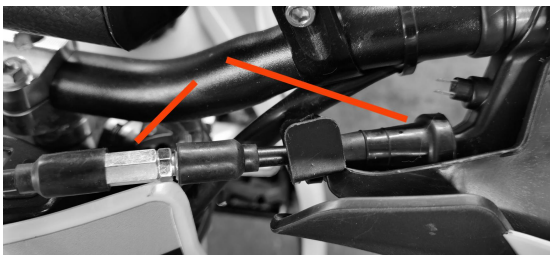
Checking Steps are as follows:

1 Turn the throttle and release, to observe whether the throttle is smooth and returns properly.
2 If there is excess play in the cable as you turn the throttle , this can be adjusted to the correct setting on the top of the carburettor .

CHECK THE HANDLEBAR POSITION

This setting is very personal to the operator. You should sit on the motorcycle and rest your hands on the handlebars naturally, and feel whether the position of the clutch grip and brake grip are comfortable or not.
If it does not feel comfortable adjust the components accordingly .

ADJUST THE POSITION OF THE CLUTCH LEVER



The clutch position can be adjusted according to the riders wishes:
The 2 adjusters change the distance between the clutch lever and the handlebar grip .

MAINTENANCE OF THE BRAKE SYSTEM

CHECK THE FREE-PLAY OF FRONT BRAKE LEVER

Checking steps as below:

1. Rest your right hand on the right hand grip naturally
2. Use the index finger and middle finger of your right hand to check the free play. At this time, two fingers are normally required to be able to hook and pull the handle.
3. Pinch and release the handle and feel the resistance. If the lever feels soft and pulls into the handlebar with little braking power , it is possible that air has entered the hydraulic brake system. You should check the entire brake system and take measures accordingly.

CHECK THE CABLE OF FRONT BRAKE LEVER

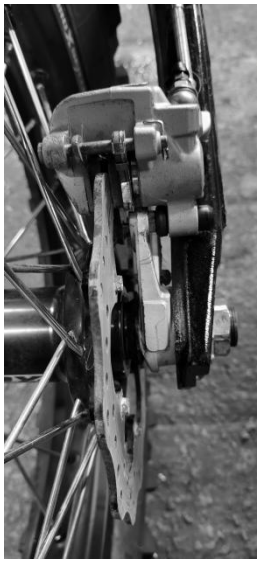
The front brake lever can be adjusted to suit the different groups.

The adjustment steps are as follows:

1. Loosen the fixing 10mm nut.
2. Turn the adjusting allen screw to adjust the angle of the handlebar to the position you are satisfied with.
3. Tighten the fixing nut.

DANGER: You should test the brake system (including front brake and rear brake) every time you go to ride the motorcycle.

CHECK THE DISC BRAKE



Checking Steps are as follows:

1. Check whether there are cracks, dents and other damages on the surface
2. Measure the thickness of the rear disc and compare it with the limit thickness required.
3. If the thickness of disc brake is less than or equal to the limit thickness of the disc brake, it must be replaced immediately.

The limit thickness table of disc brake is as follows:

	Limit thickness of Front Brake Disc	Limit thickness of Rear Brake Disc
GPX	2.5mm	3.5mm

CHECK THE FRONT BRAKE LIQUID LEVEL

GPX uses hydraulic disc brakes that contain DOT 4 brake fluid You can check the liquid level through the observation glass hole.

If the liquid level is lower than the bottom edge of the observation hole, you should immediately replenish the fluid to the upper edge.

REFILL THE BRAKE FLUID LEVEL

You should check/refuel the liquid level regularly.
If the brake fluid is mixed with water, soil or other particles, the brake fluid should also be replaced.
It is recommended to use DOT4 brake fluid.
Danger: Do not mix different types of brake fluid and pour it into the brake system for use. The use of brake fluid must meet the braking requirements. Please do not use the brake fluid in an unsealed container. The brake fluid may deteriorate when exposed to the air, which will affect the braking effect. Do not use used brake fluid.

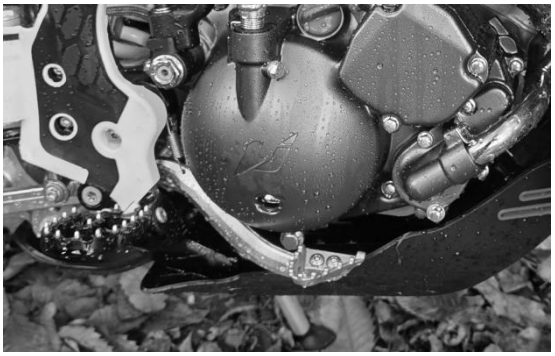
NOTE: You should change the brake fluid once a year, even it has not used for a long time.
IMPORTANT _ The brake fluid is extremely corrosive and you should protect yourself from this . The fluid will also damage paint and aluminium , so ensure that you do not let the fluid come into contact with anything other than a disposable or old container.

CHECK THE FRONT BRAKE PADS

Check the thickness of the pads of brake caliper.
You must change the pads if the thickness is less than the minimum thickness of the brake pads.
The minimum thickness of the brake pad is 2 mm.

NOTE: The brake pads should be replaced as a complete set. If you are not sure to complete the replacement work, please go to the GPX dealer and have a professional to complete the replacement.

CHECK THE FREE-PLAY OF FOOT BRAKE



In normal use,the free-play of the brake pedal is shown in the table below.
Check the brake lever and pay attention to whether the stroke is correct.

Model	Free-Play
GPX	25～30mm

CHECK THE REAR BRAKE DISK LIQUID LEVEL

Check the Liquid level through the Observing Hole. The liquid level should higher than minimum level as required.

You should refuel it if it is insufficient with DOT 4 brake fluid.

NOTE: Do not splash the brake fluid on the paint surface, which may cause corrosion.

DANGER: Please pay attention to check whether the brake fluid is leaking and whether the brake fluid pipe is damaged.

If so, please contact GPX dealer.

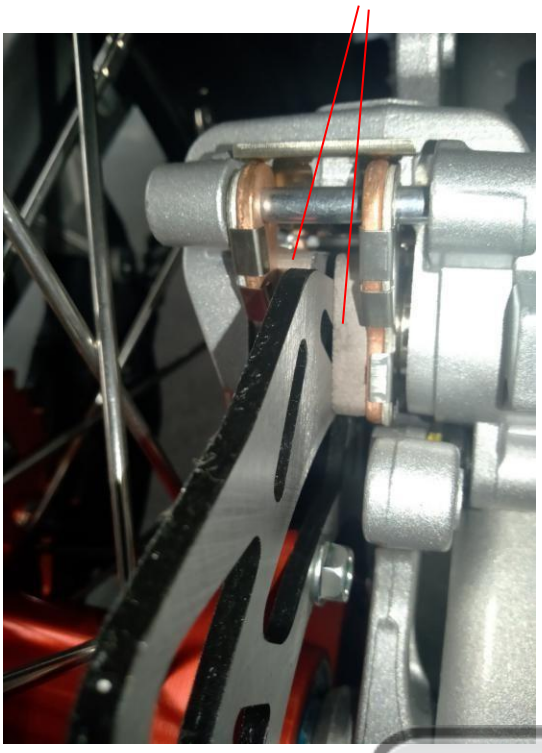
REFILLING THE REAR BRAKE DISK BRAKE FLUID LEVEL

Refilling steps are as follows:

1. Remove the screw.
2. Remove the cap.
3. Refill the brake fluid to a proper level.
4. Re-load the cap.

It is recommended to use DOT4 brake fluid.

CHECK THE REAR BRAKE PADS



After checking the thickness of the brake pads of the brake caliper, the thickness should not be less than 2 mm. If the thickness of the brake pads is lower than the minimum thickness, the entire set of brake pads should be replaced immediately.

WARNING

DANGER: If it is found that the brake system is too worn, the corresponding parts should be replaced immediately to avoid safety accidents.

The specific work should be carried out after consulting the GPX dealer.

TIRE INSPECTION AND MAINTENANCE

REMOVING OR INSTALLING THE FRONT WHEEL

Removing Steps are as follows:

- Lift the motorcycle off the ground and Stabilize it by using a motorcycle stand.
- Remove front disc brake cover.
- Loosen the 2 front wheel axle pinch bolts on each side.
- Holding the front wheel with one hand, withdraw the front wheel axle gradually with another hand
- Remove the front wheel

Installing Steps:
The instalment should be carried out in the reverse order of removal.

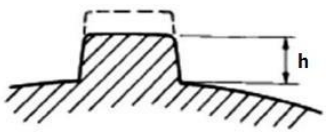
REMOVING OR INSTALLING THE REAR WHEEL

Removing Steps are as follows:

- Remove the chain.
- Loosen the rear wheel axle bolts
- Holding the rear wheel with one hand, withdraw the rear wheel axle gradually with another hand
- Remove the rear wheel

Installing Steps:
The instalment should be carried out in the reverse order of removal.

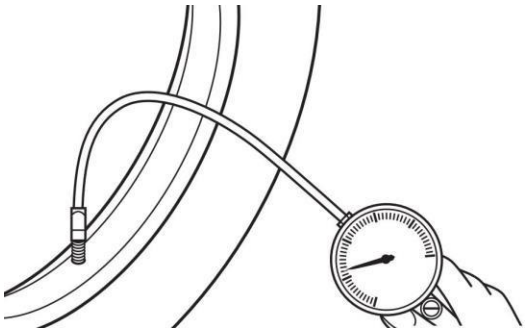
TIRE INSPECTION



Checking Steps are as follows:

1. Check the tires if there are crosswise lines, if the tire has a nail or glass fragments in it, or if the sidewall is cracked.
2. Check the tire thread worn, if the height of tire plies lower than minimum require, replace the tire right away.
   The minimum height requires: 3mm

CHECK TIRE PRESSURE



Check the tire pressure by using a pressure gage.
If it happens frequently with lower pressure problem, find out if there is a deflation or not and contact the GPX Dealer for help.

Pressure advice

	Front Tire	Rear Tire
GPX	225kPa	280kPa

NOTE: Do the checking work only on cold tires (i.e., when the temperature of the tires equals the ambient temperature).

CHECK SPOKE

Use your fingers to move the adjacent spokes to check whether the tire spokes lack tension. If you find that the spokes are loose and weak, you must check all the spokes and both wheels.

If there is any further problem, please contact the GPX dealer.


GPX
MOTO

ELECTRICAL SYSTEM

REMOVING OR INSTALLING THE BATTERY

Removing Steps are as follows:

1. Removing the passenger seat
2. Disconnect cable from the battery
3. Remove the screw on battery holder
4. Pull the battery up and out.

Installing Steps:
The instalment should be carried out in the reverse order of removal.

CHANGING THE BATTERY

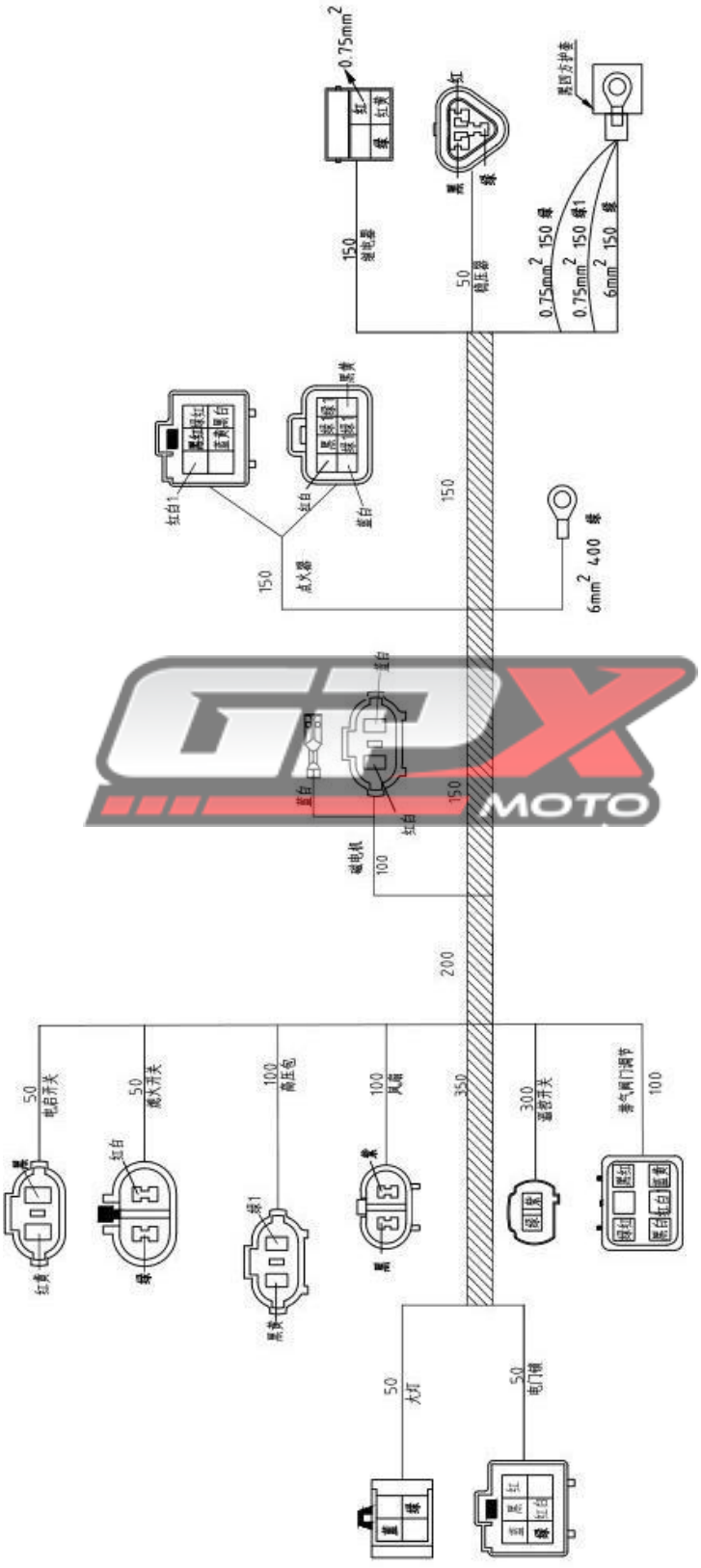
If you found bubble appears in the surface of the battery or it needs frequent charging, you should change the battery.

The new battery should use GPX original Battery or authorized one by GPX.

The battery size: 112mm×69mm×85mm

MAIN CABLE

GPX VEHICLE WIRING DIAGRAM



COOLING SYSTEM

COOLING SYSTEM PROFILE

The excess heat from the engine is captured by the water and antifreeze (coolant)within the cooling system. This coolant is circulated around the engine and through 2 radiators by a coolant pump that is mounted within the engine . As the coolant passes through the radiators the air passing through the radiators reduces the temperature of the coolant.

If the antifreeze in the tank does not match the specified value, it can't work properly and thereby the motor may be damaged.
The antifreeze level should be checked before each ride to ensure it has the correct level.
To prevent the metal parts in the cooling system from rust, erosion or freezing , the coolant must have the required level of antifreeze within it.

- **WARNING**: Antifreeze is a kind of chemical reagent and may cause problem to human body, pls read the instruction carefully before using.
- **WARNING**: Using wrong antifreeze may cause damage to motor and cooling system. Pls choose the antifreeze with chemical inhibitor.

REMOVING OR INSTALLING THE RADIATOR AND PROTECTION GRILL

Check the radiators to see if there are any leaks of coolant or any damage.
If there is dirt on the radiator this may stop the cooling process , so it is important that the radiator is kept clean by rinsing it with water.

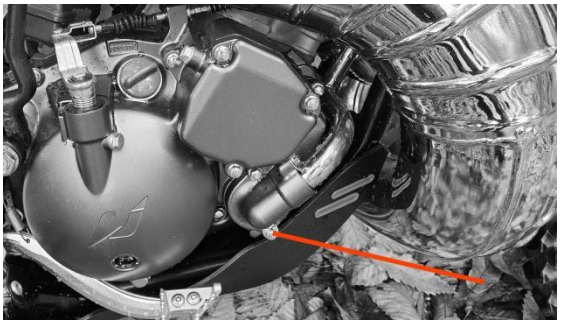
NOTE: Do not use high-press water to do the wash, this may cause damage and effect the heat transfer.

What's more, do not install the unauthorized spare parts, which may disturb heat transfer and thereby damage the motor due to overheat.

CHECK COOLANT/ANTI FREEZE LEVEL

- Stop and stand the motorcycle upright on a horizontal surface.
- Release the radiator cap when the engine is cool only .
- Sway the motorcycle from side to side and then check the antifreeze level, which should be between Min and Max and should be less that 1 inch from the very top of the neck .
- If the level does not match the specified value, correct the antifreeze level.

DRAIN OUT THE COOLANT



You can drain the coolant out of the engine and cooling system through drain bolt.

Main work:

- Stand the motorcycle upright and allow the engine and coolant system to cool down.
- Place a suitable container under the screw, which is on the bottom of the water pump and is used to drain the coolant.
- Remove the bolt. The coolant still can't be drain out at this time due to pressure problem.
- Remove the tank cap, make the air into the cooling system to drain the antifreeze.

NOTE: If the antifreeze drains out without remove the cap, it means that there must one or more air leakage and need to do an overall check.

FILLING THE COOLING SYSTEM

You should change the coolant regularly to increase service lift.

Main work:

- Drain out the coolant. → p.50
- Replace the bolt after draining the coolant completely.
- Fill in a little of coolant through radiator tank. Always check if there is leakage or not.
- Fill in the coolant to specific value.
- Start the engine for 5 minutes to heat that, then stop.
- Check the coolant level again after the engine cooled down. And correct the coolant level if necessary.
- Tighten the radiator cap.

WARNING

DANGER OF SCALDING Do not remove the radiator cap, screw or other cooling system components when the engine is hot. Wait for the engine and cooling system to cool down.

If the coolant drops on the tire, it will cause the tire easy to slip and thereby cause the accident.

So, you should rinse the coolant which dropped onto the frame and tire.

You should check the drained-out coolant, if the liquid is white, it means the aluminum parts was corroded; if the liquid is brown, it means the steel or iron parts was corroded. Otherwise, it means the cooling system works well.

Check the seal ring, if there is any damage, change a new one.

INTRODUCING ABOUT THE ENGINE STRUCTURE

1. COOLING SYSTEM

The GPX uses coolant to cool the engine. The coolant enters the engine from the water tank through the radiators, takes away the heat of the engine, flows back to the water tank, and then exchanges heat with the air. After the coolant cools down, it enters the engine again to play the cooling role again.

INSTALLING THE ENGINE

The installation steps are as follows:

1. The engine is suspended on the frame (pay attention to protect the appearance of the engine).
2. Install the carburettor on the intake elbow and fasten it with nuts and bolts.
3. Install the throttle cable and air filter, the interface should be sealed, and the clutch control cable should be installed.
4. Install the transmission chain.
5. Install the left rear cover or sprocket guard and fasten it with bolts. Pay attention to the outgoing wire of the magneto.
6. Install exhaust muffler. The M8 nut and the exhaust pipe sealing ring should be installed firmly with a tightening torque of 10 ～ 15N•m, and the exhaust port should not leak air during installation.

ENGINE MAINTENANCE AND ADJUSTMENT

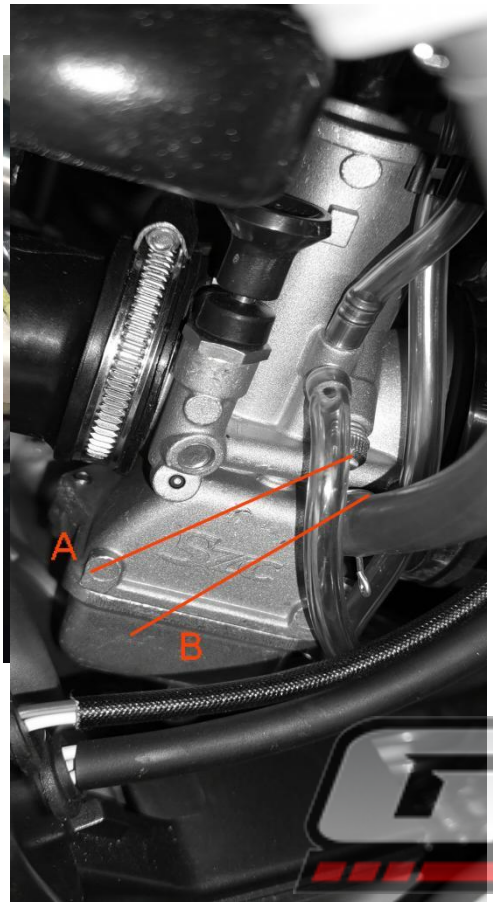
Inspection of installation bolts and nuts of cylinder head and cylinder block

The inspection is carried out at the first 1000km and every 5000km. When the engine is cold, use a torque wrench to tighten the bolts and nuts to the specified torque.

TORQUE	M8	28～32N.m
	M6	10～15N.m

THE ENGINE ADJUSTMENT

IDLE SPEED ADJUSTMENT OF CARBURETOR



The idle speed of the carburettor can be adjusted through the idle screw and air mixture screw.

Proceed as follows:

1. Rotate the air screw clockwise until it reaches the top of its stroke, and then reverse one and a quarter of a turn;
2. Adjust the throttle screw to ensure that the engine can run at a certain speed when the throttle lever is completely loosened;
3. Adjust the throttle screw to reduce the engine speed as much as possible;
4. Adjust the air screw to increase the engine speed as much as possible;
5. Repeat the above steps until a satisfactory speed is obtained;
6. Check whether the throttle cable is working properly.

DANGER: Driving a motorcycle with a damaged throttle cable is undoubtedly a very dangerous behaviour. The normal throttle cable should have a free stroke of at least 5mm. Start the engine and turn the handlebar left and right. If the engine stalls or accelerates due to the movement of the handlebar, the throttle cable may be improperly adjusted or damaged. Make sure that the throttle cable is normal before driving the motorcycle.

CLEAN THE CARBURETOR

The carburettor will leave a portion of fuel after every ride. Therefore, the carburettor should be cleaned after each ride to avoid the generation of grease, stains and affect the use of the carburettor.

The cleaning steps as follows:

1. Place a container under the carburettor for receiving fuel
2. Turn off the fuel tank switch
3. Unscrew the drain bolt of the carburettor and wait for the fuel to flow out
4. After the fuel is drained, screw the drain bolt back

If you suspect the carburettor is still contaminated , a more thorough examination and cleaning process will be required. If you do now have adequate knowledge you should consult a GPX dealer.

CHECK THE SHIFT LEVER POSITION

Shift
Hea

d

The inspection steps are as follows:

1. Raise the whole vehicle so that the centre plane of the tire is perpendicular to the ground
2. The line of sight is level with the tread surface, and observe the position of the shift head
3. The shift head should be level with the tread surface of the footrest or slightly lower than the tread surface

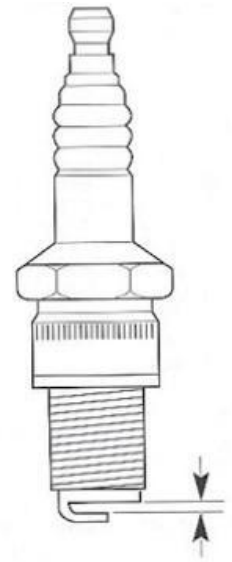
If the shift head is higher than the tread surface, the shift head should be adjusted downwards; if the shift head is excessively lower than the tread surface, the shift head should be adjusted upwards.

ADJUST THE SHIFT LEVER POSITION

Adjusting Steps are as follows:

1. Loosen the fixing bolts of the shift lever.
2. Remove the shift lever.
3. Turn the shift lever to a suitable position and install the spline.
4. Tighten the shift lever fixing bolt.

INSPECTION OR REPLACEMENT OF SPARK PLUGS

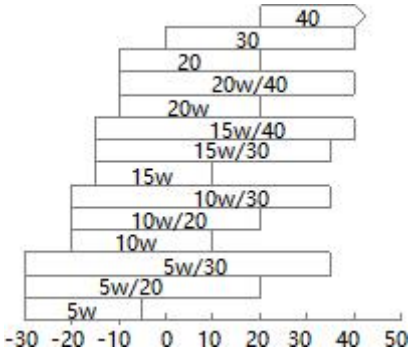


The engine spark plug torque is 25～30N•m.
The spark plug must be disassembled regularly to check the distance between the electrodes (0.6 ~ 0.7 mm). If the spark plug contains oil or cinder, wipe it off with a wire brush or similar. Use a measuring instrument to measure the distance between the electrodes and adjust them to prevent abnormal bending of the external electrodes. If the spark plug electrode is rusty, damaged, or the insulator is broken, the spark plug must be replaced.

NOTE: The spark plug should be checked every 10 hours accumulated and replaced every 20 hours accumulated.

NOTE: If the engine performance drops, replace the spark plug to restore normal performance.

LUBRICANT SELECTION

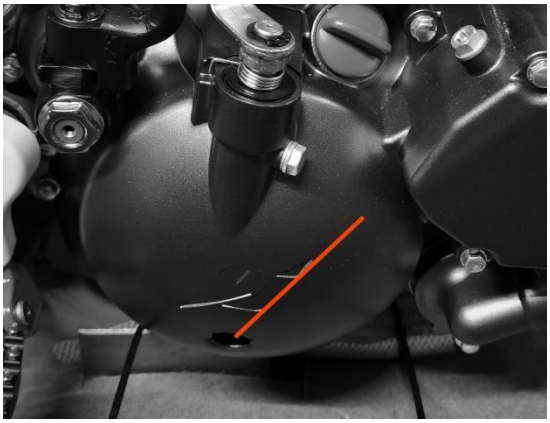


Lubricating oil is an important factor affecting the performance and life of the engine. It must be selected according to regulations. It is forbidden to replace it with ordinary engine oil, gear oil, vegetable oil, etc.

When the GPX leaves the factory, 15W/40-SF grade oil is filled in the transmission box. If you change to other lubricating oil, its quality level should reach SG level or above, and the viscosity should be selected according to the attached drawings according to different regions and temperature changes. When replacing the lubricating oil, please drain the original lubricating oil in the crankcase and clean it with washing kerosene before adding new lubricating oil according to the regulations.

The thermal engine system of this engine must be lubricated with two-stroke special engine oil. The engine oil is mixed with gasoline and enters the carburettor. It is atomized with the fuel mixture to form oil mist and enter the crankcase, thereby lubricating the crankshaft, cylinder block and piston parts.

LUBRICANT INSPECTION

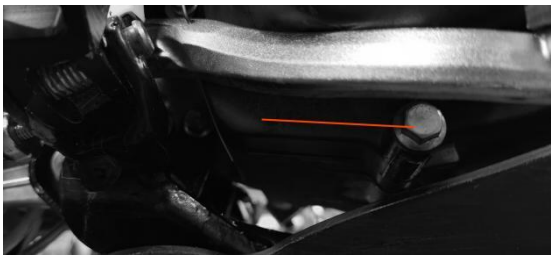


If the engine is running, turn off the engine and wait a few minutes for the oil to reach the bottom of the crankcase. Place the engine vertically on the ground and observe through the oil observation window. The oil level should be between the upper and lower scales of the observation window.

If the oil level is higher than the upper graduation line, the excess oil should be discharged.

If the oil level is lower than the lower mark, you should add lubricating oil.

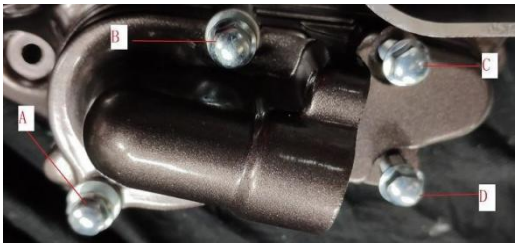
LUBRICANT REPLACEMENT



When replacing the lubricating oil, it should be done before the engine is warm and has not yet cooled, so as to ensure that the lubricating oil in the crankcase can be discharged quickly and completely. When replacing, place an oil pan under the engine and unscrew the oil bolt A to release the lubricating oil. Check the plug gasket for damage, and replace it with a new one if it is damaged. When the lubricating oil is completely discharged, install and tighten the oil drain bolt and gasket. The tightening torque is: 15～20N·m. Refill with 800ml of new lubricating oil and check the oil position.


GPX
MOTO

REMOVAL OF THE COOLING PUMP



The removal steps of the cooling pump are as follows:

1. Place a container under the engine, unscrew the engine drain bolt A, and release the coolant in the engine.
2. Unscrew the fastening bolts B, C, D of the water pump cover.
3. Remove the cooling pump cover.
4. Remove the cooling pump impeller.

Check whether the impeller is damaged, the cooling water seal is moving, and the static ring sealing surface is abnormally worn or strained. If it is damaged, it needs to be replaced.

Check whether the end face of the cooling pump cover is damaged or not. Replace accordingly if damaged.

INSTALLATION OF COOLING PUMP

The installation steps of the cooling pump are as follows:

1. Press the water seal static ring of the cooling pump to the right cover.
2. Install the cooling pump impeller into the right cover, and then install the cooling pump gear.
3. Lock the cooling pump gear.

4. Install the cooling pump cover

NOTE: Sealant needs to be applied to both sides of the paper pad of the cooling pump cover.

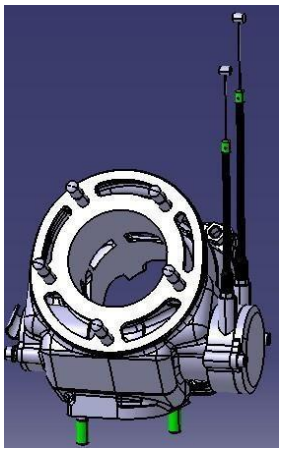
NOTE: The tightening torque of the cooling pump cover bolts is 10～15N.m.

ENGINE CYLINDER BLOCK AND PISTON

CYLINDER AND PISTON PARTS
SPECIFICATIONS

ITEM		STANDARD（mm）	Repair Limit Value（mm）
CYLINDER BLOCK	Cylinder hole diameter	66.80～66.818	66.878
PISTON	Piston outer diameter	66.752～66.767	66.602
	Piston pin hole inner diameter	16.004～16.015	16.042
	Width of the bottom of a ring groove	0.86～0.875	0.96
	Width of the bottom of the second ring groove	1.21～1.23	1.31
LINKAGE	Small head aperture diameter	21～21.008	21.04
PISTON PIN	Outer diameter	15.994～16.000	15.96
CYLINDER AND PISTON CLEARANCE		0.033～0.066	0.123
PISTON PIN HOLE AND PISTON PIN CLEARANCE		0.004～0.021	0.022
PISTON RING THICKNESS	The outer edge thickness of a ring	1.17～1.19	1.1
	Outer edge thickness of second ring	1.17～1.19	1.1
CLEARANCE BETWEEN PISTON RING AND RING GROOVE	First ring	0.02～0.04	0.14
	Second ring	0.02～0.07	0.17

REMOVAL OF CYLINDER



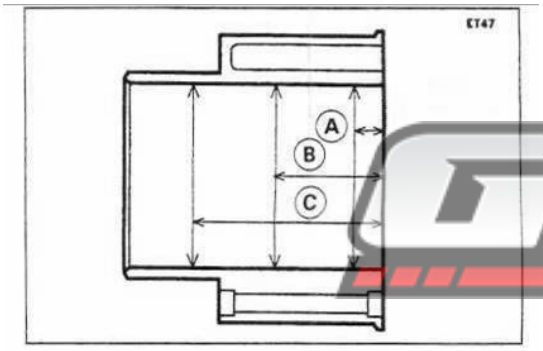
The cylinder block removal steps are as follows:
1. Remove the cylinder head.
2. Remove the cylinder head gasket.
3. Remove the cylinder block.

NOTE: When removing the cylinder, the cylinder block positioning pin cannot fall into the crankcase.

4. Scrape the remaining paper pad on the cylinder surface with a scraper.

NOTE: If the paper pad is immersed in gasoline, it is easy to disassemble. When doing this work, avoid damaging the cylinder contact surface.

CYLINDER INSPECTION



Check whether the cylinder is worn or damaged.

To measure the inner diameter of the cylinder, three positions should be measured, namely the top A, the middle B and the bottom C of the piston stroke, and the two directions should be at right angles to each other.
A=10 B=60 C=100

Standard value of cylinder bore: 66.8～66.818

REMOVAL OF PISTON

Remove the piston pin retaining ring with pliers

NOTE: Do not drop the retaining ring into the crankcase.

Press the piston pin out of the piston, and then remove the piston.

PISTON AND
PISTON RING INSPECTION

Use thickness gauge A to measure the gap between the piston ring and the groove of the piston ring.

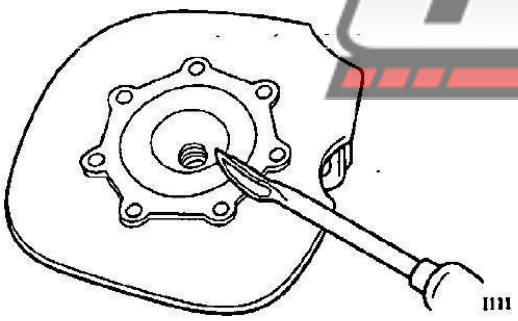
Measurement standard value:
The first ring: 0.02～0.04
The second ring: 0.02～0.06

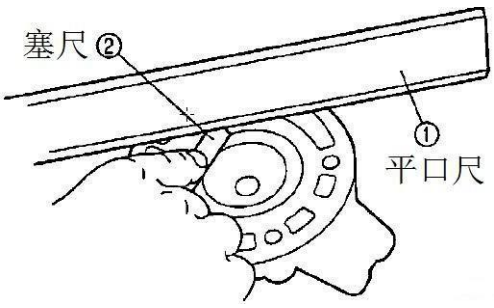
Remove the piston ring.

NOTE: When disassembling, do not damage the piston ring.

Check whether the piston has abnormal wear or cracks, and whether the piston ring groove has abnormal wear.

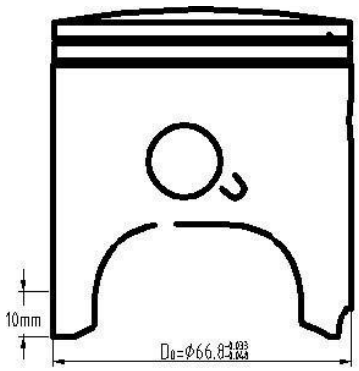
CLEANING AND INSPECTION OF
CYLINDER HEAD





Clean the carbon in the combustion area of the removed cylinder head. If there is carbon deposits, use a small scraper to remove the carbon deposits. Then use a flat ruler and feeler gauge to measure the flatness of the cylinder head mounting surface. It is required to be within 0.03mm.

CHECK THE CLEARANCE BETWEEN CYLINDER AND PISTON

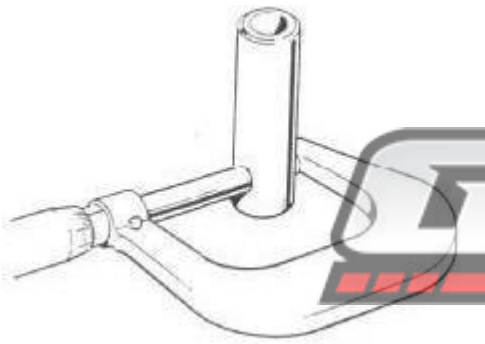


Measure the outer diameter 10mm above the bottom end of the piston skirt.

Standard value: 77.950～77.97

Calculate the gap between the cylinder and the piston.

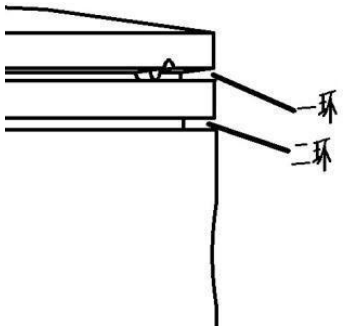
MEASURE THE DIAMETER OF PISTON PIN AND PIN HOLE



Measure the diameter of the piston pin hole:
Standard value: 17.002～17.008

Measure the outer diameter of the piston pin:
The standard value is: 16.994.0～17.000

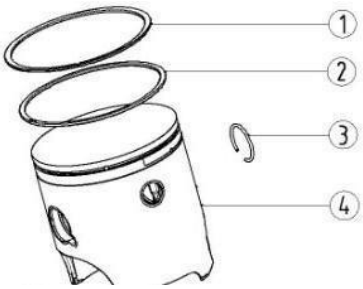
INSTALLATION OF PISTON RING

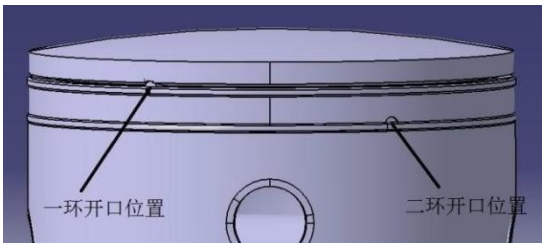


The installation steps of the piston ring are as follows:
1. Thoroughly clean the piston ring groove.
2. Install the piston ring.

NOTE: During installation, the piston and piston ring should be prevented from being damaged.

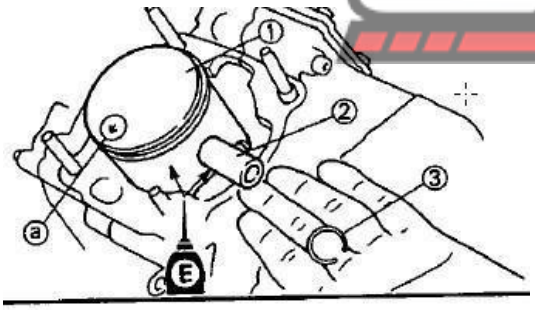
When installing the piston ring, the side with the mark is facing up. After installation, the piston ring should be loose and flexible. Do not reverse the installation positions of the first ring and the second ring. The first ring is black and the second ring is silver.

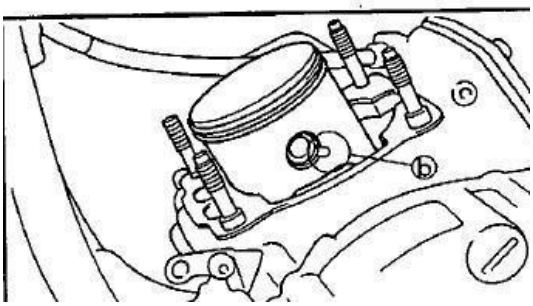




Precautions when installing the piston ring:
The opening of one ring faces the pin position of the other ring;
The opening of the second ring faces the pin position of the second ring.

INSTALLATION OF PISTON

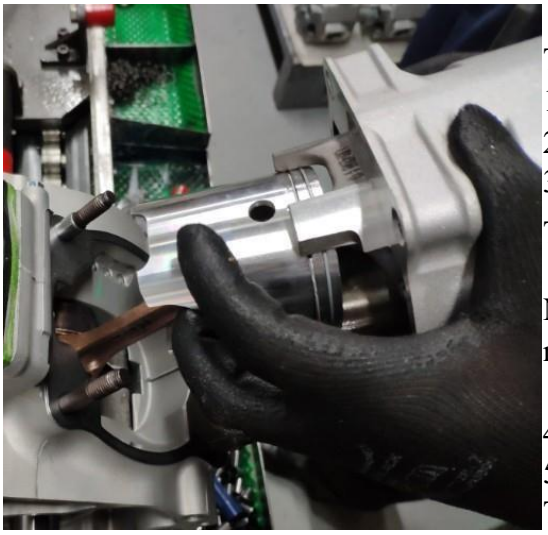




Install the piston, piston pin and new piston retaining ring.

NOTE: When installing the piston, the side with the mark "▲" should be aligned with the direction of the exhaust pipe. The end clearance of the piston pin retaining ring should be staggered with the piston cut out. When assembling after disassembly, be sure to use a new piston pin retaining ring. Do not allow the piston pin retaining ring to fall into the crankcase.

INSTALLATION OF CYLINDER



The installation steps of the cylinder block are as follows:
1. Install the new paper pad and positioning pin.
2. Coat the cylinder and piston ring with a layer of oil.
3. Install the cylinder.

The tightening torque of cylinder block nut: 24±2N.m

NOTE: When installing, avoid damaging the piston. Do not let the positioning pin fall into the box.

4. Install the cylinder head gasket
5. Install the cylinder head

The tightening torque of the cylinder head nut: 24±2N.m

REMOVAL OR INSPECTION OF CLUTCH

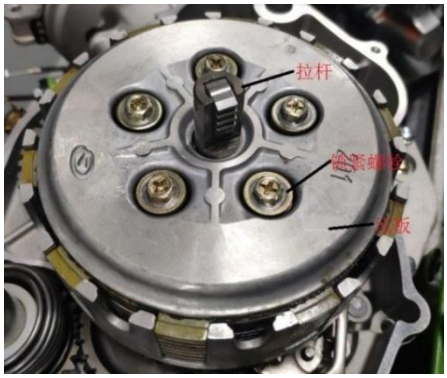
CLUTCH PARTS SPECIFICATIONS

ITEM		STANDARD (mm)	REPAIR LIMIT VALUE (mm)
CLUTCH	Free Move	2～3	/
	Active friction plate thickness	2.95～3.05	2.7
	Driven friction plate thickness	Maximum flatness 0.1	0.2
	Free height of main spring	35.5	34

REMOVAL OF THE RIGHT CRANKCASE COVER

The steps for removing the right crankcase cover are as follows:
1. Drain the engine oil.
2. Release the coolant.
3. Loosen the connecting bolt of the right crankcase cover.
4. Remove the right crankcase cover.

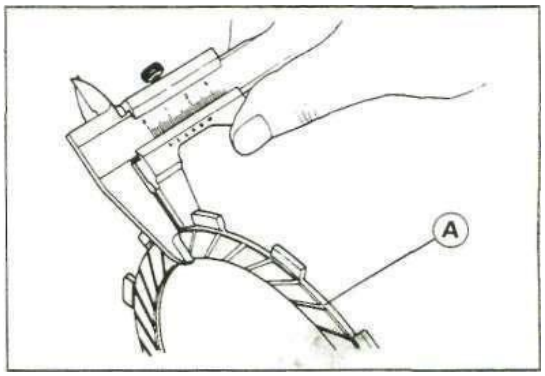
REMOVAL THE CLUTCH



The clutch disassembly steps are as follows:

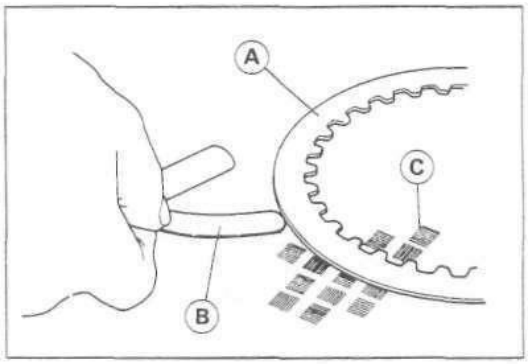
1. Remove the locking bolt of the clutch friction plate.
2. Remove the clutch friction plate pressure plate and pull rod.
3. Loosen the clutch lock nut.
4. Remove the clutch assembly.
5. Remove the spline washer and clutch bushing.
6. Remove the clutch cover.
7. Remove the elastic washer and flat washer.

CLUTCH INSPECTION



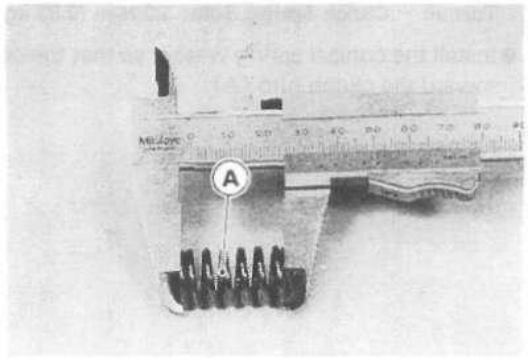
Vernier caliper to check the thickness of the active friction plate:

Standard value: 2.95～3.05
Repair limit value: 2.7



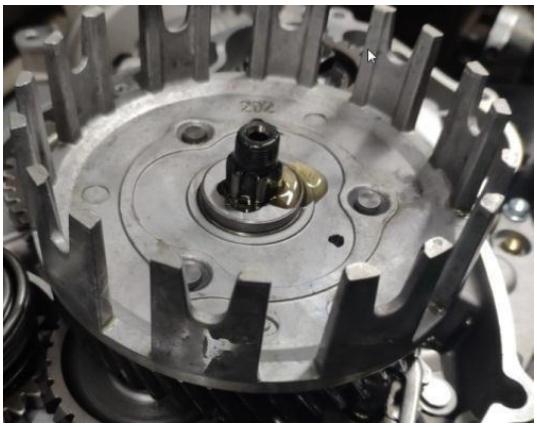
Use a thickness gauge to check the flatness of the driven friction plate

Standard value: ≤0.1
Repair limit value: 0.2



Vernier caliper to check the free height of the clutch spring
Standard value: 35.5
Repair limit: 34

INSTALLATION OF CLUTCH



The clutch installation steps are as follows:

1. Install driven gear and balance gear.
2. Install driven tooth flat key and balance tooth flat key.
3. Install balance tooth lock washer and driving tooth washer.
4. Install balance tooth lock nut and driving tooth bolt.

NOTE: The torque of the clutch tightening nut is 90±5N.m
The tightening torque of the driving tooth bolt is 70±5N.m

5. Install the clutch flat washer and elastic washer.
6. Install the clutch cover.
7. Install centre spline.

8. Installation centre set combination
9. Install the clutch lock nut gasket (concave face down)
10. Install the clutch lock nut (chamfered face down)

The installation torque is: (70～80) N·m

11. Install the clutch cover
12. Install bearings, flat washers and push rods
13. Install cover springs and bolts

NOTE: The bolt tightening torque is 8N.m

NOTE: When installing the lock nut gasket of the clutch, the concave surface of the gasket should face the clutch.

INSTALLATION OF THE RIGHT CRANKCASE COVER

The installation steps of the right crankcase cover are as follows:

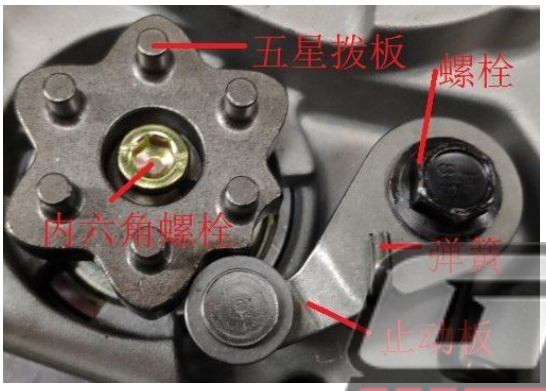
1. Install positioning pins and new sealing paper pads.
2. Install the right crankcase cover.
3. To install the fastening screws, first tighten the bolts at the positioning pin holes, and then tighten the remaining bolts crosswise. The installation torque is: 8～12N·m.
4. Install the oil drain bolt and copper washer, the installation torque is: 15～20N·m.

REMOVAL OR INSTALLATION OF THE SHIFT MECHANISM IN THE ENGINE

The disassembly and assembly steps of the shift mechanism are as follows:

1. Remove the clutch assembly.
2. Pull out the shift arm.

Check whether the shift arm has any deformation and wear that affect the use.



3. Loosen the fastening bolts of the stop plate.
4. Remove the stop plate.
5. Loosen the hexagon socket bolt.
6. Remove the five-star dial.

7. Remove pins.

Installation is carried out in the reverse order of removal.

NOTE: the installation pin should prevent it from falling.

Torque of hexagon socket head bolt: (10～15) N•m
Fastening bolts of stop plate: (10～15) N•m

When installing the shift arm, the limit shaft needs to be installed in the corresponding position.

Shift the shift arm to neutral, confirm that it is flexible and has a sense of position.

MAGNETO AND ELECTRIC STARTING PARTS OF ENGINE

REMOVAL OR INSTALLATION OF STARTER MOTOR

The removal steps of the starter motor are as follows:

1. Remove the motor mounting bolt A
2. Remove the starting motor

Installation is carried out in the reverse order of removal.

REMOVAL OR INSTALLATION OF LEFT CRANKCASE COVER

The disassembly and assembly steps of the left front cover are as follows:

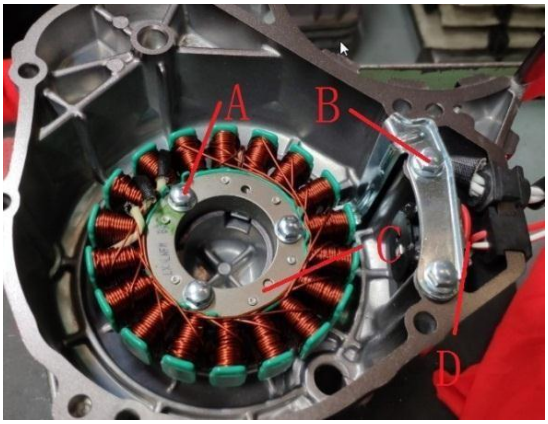
1. Remove the mounting bolts of the left front cover.
2. Remove the left front cover.
3. Remove the sealing paper pad.
4. Remove the positioning pin of the left front cover.

NOTE: Do not damage the joint surface of the cover when removing the left front cover.

Installation is carried out in the reverse order of removal.
The tightening torque of the left front cover mounting bolt is: (10～15) N·m

NOTE: When installing the sealing paper pad, you need to use a new sealing paper pad.

REMOVAL OR INSTALLATION OF MAGNETO STATOR



The removal steps of the magneto stator are as follows:

1. Remove the mounting bolt B of the stator crimping plate.
2. Remove the stator crimping plate.
3. Remove the trigger component D.
4. Remove the stator mounting bolt A.
5. Remove the magneto stator C.

Installation is carried out in the reverse order of removal.

The tightening torque of A and B is: (5～7) N·m

REMOVAL OR INSTALLATION OF THE MAGNETO ROTOR

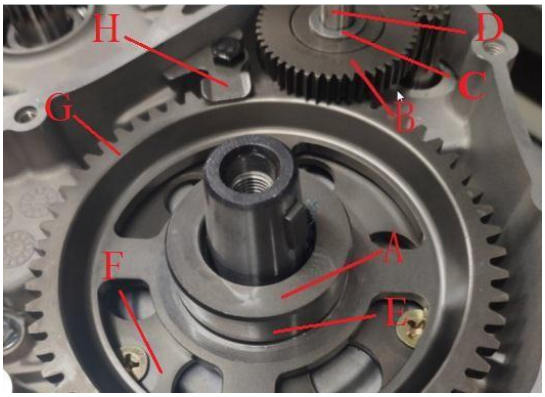
The removal steps of the magneto rotor are as follows:

1. Remove the rotor mounting bolts.
2. Remove the rotor fixing gasket.
3. Remove the rotor part of the magneto.

Installation is carried out in the reverse order of removal.

NOTE: Clean the conical surface of the crankshaft and the oil in the cone hole of the rotor before installing the rotor;
When installing the rotor fastening bolts, apply a proper amount of thread fastening glue on the threads;
The bolt tightening torque is: 65～70N·m.

REMOVAL OR INSTALLATION OF ELECTRIC START GEAR



The removal steps of the electric start gear are as follows:

1. Remove the pressure plate H of the electric start driven wheel.
2. Remove the double gear B and the flat washer C. (one on top and one on top)
3. Remove the double gear shaft D.
4. Remove bearing retaining ring A.
5. Remove the electric start driven gear G.
6. Remove bearing E.
7. Remove the crankshaft left oil seal baffle F.

8. Check whether the double gear and the driven gear are worn or damaged, if any, replace it.

Installation is carried out in the reverse order of removal.
Torque of tightening bolts of electric start driven wheel pressing plate: 10～14N·m

ENGINE CRANKSHAFT AND TRANSMISSION MECHANISM

PREPARATIONS BEFORE
REMOVING THE CRANKCASE

When removing the crankshaft and transmission mechanism, remove the crankcase. The removal of other parts of the engine should be carried out before removing the crankcase. The specific steps are as follows:

1. Remove the engine and place it on a clean workbench.
2. Release the lubricating oil.
3. Remove the right crankcase cover.
4. Remove the clutch parts.
5. Remove the left front cover.
6. Remove the magneto parts.
7. Remove the starter motor.
8. Remove the shift arm parts.
9. Remove the stop plate combination and the five-star dial plate.
10. Remove the cylinder head parts.
11. Remove the cylinder block parts.
12. Remove the piston parts.

SPECIFICATIONS OF CRANKSHAFT
AND TRANSMISSION MECHANISM

ITEM	STARDARD（mm）	REPAIR LIMIT VALUE（mm）
Radial clearance of linkage big end	0.027～0.039	0.05
Total clearance between the end face of the linkage and the end face of the crank	0.25～0.65	/
Fork plate thickness	4.93～5.0	4.83
Fork pin diameter	Φ5.93～Φ6.0	/
Gear fork groove width	5.1～5.2	/
Width of shift fork groove	6.05～6.15	6.2

REMOVAL OF CRANKCASE

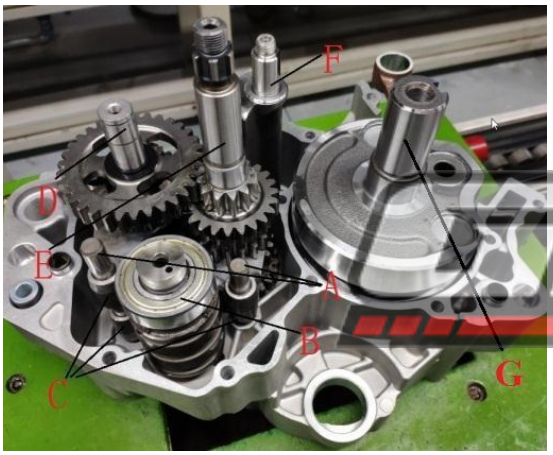
The removal steps of the crankcase are as follows:

1. Loosen the connecting bolts of the crankcase.
2. Remove the right crankcase.
3. Remove the positioning pin of the box.

Remove the sealant on the end face, do not damage the end face of the box

NOTE: Separate the crankcase by tapping the left and right crankcases with a soft hammer. Do not use a screwdriver to pry the crankcase or tap the crankshaft.

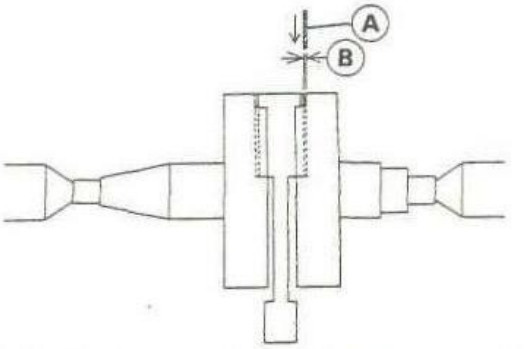
REMOVAL OF THE TRANSMISSION MECHANISM



The removal steps of the transmission mechanism are as follows:

1. Remove the fork shaft A.
2. Remove shift fork C.
3. Remove variable speed drum B.
4. Remove the main shaft E and the secondary shaft D.
5. Remove balance shaft F.
6. Remove crankshaft G.

CRANKSHAFT INSPECTION

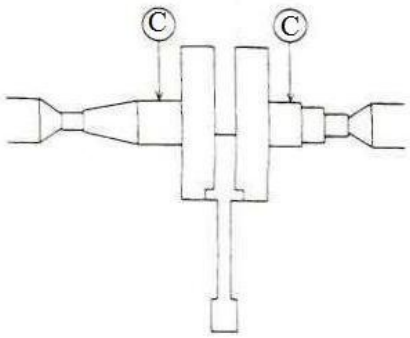


Use thickness gauge A to measure the total clearance B between the end face of the crankshaft connecting rod and the end face of the crank.

Standard value: 0.25～0.65

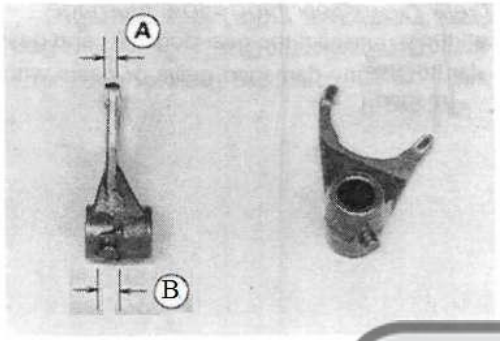
Rotate the crankshaft by hand and check its radial run-out with a dial indicator

Standard value: 0.027～0.039
Repair limit value: 0.05



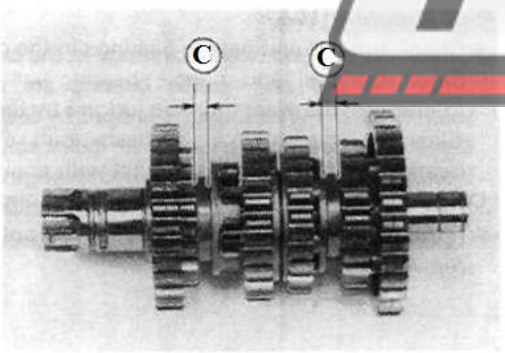
Check the crankshaft bearing for wear or damage, if any, replace it.

TRANSMISSION MECHANISM
INSPECTION



Check the thickness of the shift fork plate A.
Standard value: 4.93～5.0
Repair limit value: 4.83

Check the fork pin diameter B
Standard value: 5.93～6.0

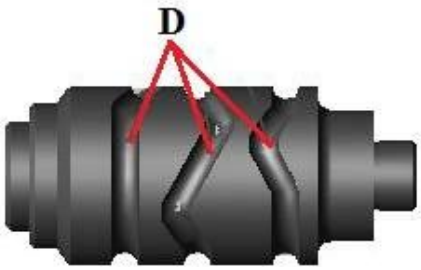


Check whether the rotation and axial sliding of the gears of the main and counter shafts are flexible.

Check whether the gears of the main and counter shafts are worn or damaged.

Check the width of the shift fork groove C.

Standard v
alue: 5.1～5.2



INSTALLATION OF TRANSMISSION MECHANISM

The installation steps of the transmission mechanism are as follows:

1. Heat the crankshaft bearing hole of the left crankcase to 130～150℃.
2. Gently press the crankshaft into the crankcase.
3. Turn the crankshaft to see if it turns flexibly.
4. Assemble the main and auxiliary shafts into the crankcase at the same time.

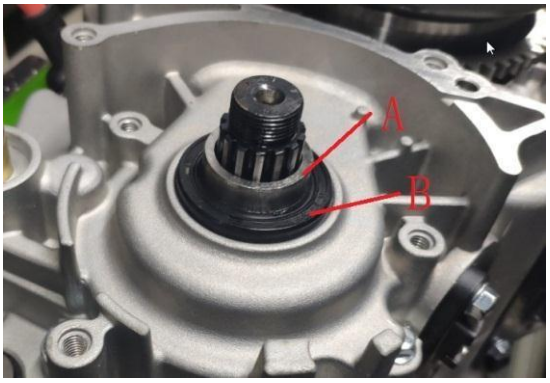
5. Fork the shift plate into the main and auxiliary shafts.
6. Put the fork pin into the groove of the shift drum.

NOTE: Do not install the wrong mark on the fork.

7. Align the fork shaft holes of the fork.
8. Insert the fork shaft.
9. Rotate the main and auxiliary shafts to see if they can rotate flexibly. If not, follow the above steps to reassemble the components of the transmission mechanism.

10. Lubricate the gears and rotating parts.
11. Put sealant on the joint surface of the box body.
12. Install the positioning pin A into the corresponding position.
13. Install the bushing B into the corresponding position
14. Close the left crankcase to the right crankcase.
15. Tighten the crankcase mounting bolts.
16. The bolt installation torque is 8～12N·m.

INSTALLATION OF REMAINING PARTS



The installation steps are as follows:

1. Install O-ring B and counter shaft sleeve A on the counter shaft.
2. Apply a proper amount of thread fastening glue to the thread of the counter shaft.
3. Install the counter shaft drive sprocket (Xiaofei), sprocket lock washer, and drive sprocket lock nut in sequence. The tightening torque of the nut is 40-50Nm, and pry up at the flat side of the lock nut.
4. The lock washer locks the nut.
5. Install the piston parts.
6. Install the cylinder block parts.
7. Install the cylinder head parts.
8. Install the stop plate combination and the five-star dial plate.
9. Install the shift arm parts.
10. Install the driving gear and balance shaft gear.
11. Install electric starting gear and starting motor.
12. Install the magneto parts.
13. Install the left front cover.
14. Install the clutch parts.
15. Install the right crankcase cover.
16. Inject lubricating oil.

ENGINE TIGHTENING TORQUE TABLE

The engine tightening torque table is as follows:

No	Applicable parts	TORQUE VALUE
1	Cylinder head nut M8	28-32N.m
2	Cylinder head boltM6	10-15N.m
3	Timing sprocket	10-15N.m
4	Clutch tightening nut	40-50N.m
5	Magneto rotor bolt	65-71N.m
6	Valve cover	12-18N.m
7	box bolt	10-15N.m

TROUBLESHOOTING

If the engine wants to be operated normally, it should meet the following four requirements:

1. Good fuel: There is a certain ratio of combustible mixture in the cylinder.
2. Good spark: The spark plug can emit a strong spark at the specified time.
3. Enough compression: There is enough compression pressure in the cylinder.
4. Valve timing: correct valve opening time.

After the engine malfunctions, you can focus on the above four aspects to start, check, analyse the cause of the malfunction, and eliminate it

FAULTS	Inspection Method	Results	Possible Cause
The engine cannot be started or difficult to start	Check whether the fuel flows into the carburettor	Fuel does not flow into the carburettor	No gasoline in the fuel tank
			Blocked tubing from the fuel tank to the Carburettor
		Fuel flows into the carburettor	The float in the Carburettor is stuck
			The vent on the fuel tank cap is blocked
	Remove the spark plug to test the spark	Weak sparks or no sparks at all	Spark plug failure
			The spark plug is not clean
			Electronic ignition is malfunctioning
			The magneto is faulty
		Good sparks	Bad wiring, broken
			High-voltage cable is open or short-circuited
			Ignition coil is open

			or short-circuited
			The ignition switch is faulty
	Test cylinder pressure	Low Pressure	The starting mechanism is slipping, and the engine cannot be turned
		Normal pressure	Valve clearance is too small
			Valve opening blocked
			Cylinder or piston ring wear
			Cylinder head gasket is broken
			Improper valve timing
	Re-start the engine	The engine ignites but does not start	The choke door is opened too much
			Improper adjustment of the carburettor fine-tuning screw
		Engine does not ignite	Air intake pipe leaks
			Incorrect ignition timing
	Remove the spark plug	Wet spark plug	The carburettor oil level is too high
			The carburettor choke is closed too tightly
		Spark plug dry	Excessive throttle
The engine performs poorly at low or idling speeds	Check valve timing and valve clearance	Incorrect	Improper valve clearance adjustment or poor quality of rocker arm adjustment screws
		Correct	Improper adjustment of gas timing
	Check the adjustment	Incorrect	Improper adjustment

	of the fine adjustment screw of the carburettor plunger	Correct	/
	Check whether the carburettor gasket is leaking	Air leak	Deterioration of Carburettor seal ring
		Airtight	Loose carburettor
			Damaged carburettor gasket
	Remove the spark plug and perform a spark test	Weak sparks or intermittent sparks	The spark plug is faulty or carbon deposits
			The electronic igniter is malfunctioning
			The magneto is faulty
		Good spark plug	The spark plug cap is faulty
			The power circuit is faulty
The engine performs poorly at high speeds			The ignition controller is faulty
	Check the ignition timing and valve clearance	Incorrect	Improper valve clearance adjustment
			The magneto is faulty
		Valve clearance and ignition timing are correct	/
	Disassemble the connection of the fuel pipe of the carburettor and check if the fuel pipe is blocked	Insufficient fuel flow	The fuel tank has run out
			Blocked fuel pipe
		The fuel pipe has sufficient flow	Blocked fuel tank cap vent
	Check if the filter and carburettor nozzle are blocked	Blockage	Blocked carburettor measuring hole
		Unblocked	Float stuck
			Filter blocked
	Check gas timing	Incorrect	Adjust gas timing
		Correct	/
	Check valve spring pressure	Insufficient Pressure	Worn or broken valve spring

The engine has abnormal noise	Check whether there is abnormal noise in the valve	Abnormal noise in the valve	Valve clearance is too large
			Valve wear
	Check whether there is abnormal noise in the cylinder	Cylinder has abnormal noise	Piston and cylinder wear
			The small end holes of the piston pin and connecting rod are worn
			Crank pin and connecting rod large end wear
	Check whether the timing chain produces abnormal noise	Abnormal noise in the chain	Camshaft wear
			Timing driven sprocket wear
			Timing chain stretched
			The timing chain automatic tensioner fails, or the guide wheel is worn
	Check whether the driving gear and the driven gear produce abnormal noise	Abnormal noise in the driving and driven gears	Gear machining accuracy is not enough
			The gear teeth are worn
			The matching clearance between the driving and driven gears is too small or too large

SELECTION AND RATIO OF ENGINE OIL

In the process of engine work, the oil has the functions of lubrication, cooling, cleaning, rust prevention, sealing and noise reduction. Compared with the four-stroke engine oil that only lubricates and does not participate in the combustion, the two-stroke engine oil needs to be mixed with gasoline and then be used as fuel. So, the fuel of two-stroke engine is also required to play a lubricating role while participating in combustion.

The difference between two-stroke engine oil and four-stroke engine oil is as follows:

Item	Two-stroke engine oil	Four-stroke engine oil
Flash point [1]	low, flammable	high, flash point >200℃
Thinner	Yes	No

Viscosity	Low	high, the viscosity is 40, 50 or 60
Compounding agent	without ZDDP [2]	with ZDDP
Viscosity index improver	Low molecular weight PIB [3]	High molecular weight PIB
Ash [4]	Low	High

[1] Flash point: Flash is kind of fleeting flashing phenomenon. It is occurred when flammable gas, which is mixed gas of vapour produced on the surface and air, encounters a fire. The flash point is the lowest temperature of flash.

[2] ZDDP: Abbreviation for Zinc Dialkyl Dithiophosphates, which is an antioxidant and anti corrosive agent in lubricating oil additives, that is, a multifunctional agent. Adding this series of additives to oil can control the oxidation of oil, and has anti-oxidation, anti-wear and anti-corrosion effects.

[3] PIB: Abbreviation for Polyisobutylene, used as a thickener, and used with other materials to improve adhesion, flexibility, aging resistance, air tightness and electrical insulation.

[4] Ash content: Ash content refers to the inorganic matter obtained by calcining the remaining residue after the sample is sintered under specified conditions, expressed in mass percentage.

When choosing a two-stroke engine oil, the following conditions should be met:

①Has good lubricity;

②Excellent cleanliness;

③It can prevent premature ignition;

④It can prevent the spark plug from scaling and forming deposits;

⑤It can prevent the exhaust pipe from being blocked;

⑥Meet low smoke emission requirements;

⑦It has miscibility with fuel.

Regarding the choice of engine oil, GPX recommends you choose a fully synthetic quality and branded 2 stroke oil that is well known for its racing heritage and reliability .

The recommended fuel mixture ratio (gasoline: engine oil) for each model is

	GPX
Run-in period	40 : 1
After the run-in period	50 : 1

MOTORCYCLE CLEANING

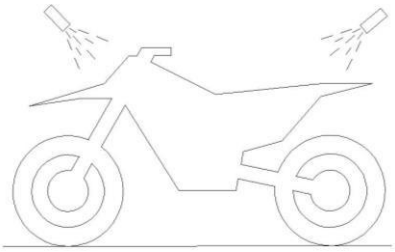
The cleaning of the vehicle is also an important part of the daily use and maintenance of the motorcycle. Frequent cleaning of your motorcycle can keep your car in a good state of motion and prolong its service life. You can clean your motorcycle through the following steps:

1. Cover the exhaust system to prevent water from entering;
2. Seal the electric door lock and all connectors with tape;
3. Use a low-pressure water spray device to remove the mud and dirt on the surface;
4. Use a special motorcycle cleaner to clean particularly dirty places;
5. Flush with low-pressure water flow;
6. Let the motorcycle air dry naturally;
7. Drive the motorcycle for a short period of time until the engine reaches the working temperature;
8. Lubricate the chain and all other parts that need to be lubricated.

WARINING: Never use high-pressure water to clean the vehicle. Avoid direct contact with coils, pipe plugs, carburettor or any electrical components.

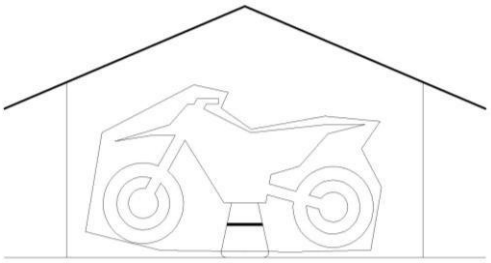
STORAGE

PREPARING FOR LONG STORAGE



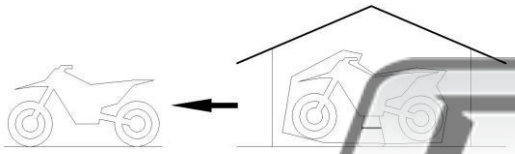
If you want to garage the motorcycle for a longer period, take the following steps.

1. Block the exhaust port of the muffler tube;
2. Remove the battery
3. Clean the motorcycle
4. Wait for the motorcycle to dry naturally;
5. Empty the fuel tank (if not used for a long time, the gasoline will deteriorate);
6. Lubricate the chain;
7. Apply oil to all unpainted metal surfaces to avoid rust;
8. When storing the motorcycle, keep the motorcycle wheels suspended. If this condition cannot be achieved, you can use cardboard to pad under the motorcycle tires;
9. Cover the motorcycle to prevent dust and dirt.
10. Move the motorcycle into a dry room and place it.



NOTE: When applying anti-rust oil, please do not splash the oil on the brake and rubber parts, otherwise the rubber may be aged.

PREPARING FOR USE AFTER LONG STORAGE



After the motorcycle has been stored for a long time, please follow the steps below when it is put into use:

1. Take out the blockage in the exhaust port of the muffler tube;
2. Tighten the spark plug;
3. Fill the fuel tank with fuel;
4. Install the battery;
5. Check the items that need to be checked before daily driving;
6. Routine lubrication for motorcycles.

MAINTENANCE POINTS

In the following content, we will enumerate the problems that occurred during your use, find out the possible causes and give general solutions.

Problems	Reason	Solution
The crank of the engine cannot be turned	Crank stuck	Contact GPX Service Centre
	Cylinder/piston/ connecting rod stuck	Contact GPX Service Centre
	Gearbox stuck	Contact GPX Service Centre
The engine does not start when the electric starter is pressed	The starting relay fuse is blown	Remove the seat cushion and check the fuse, if the fuse is blown, replace the fuse
	Low battery Volume	Remove the seat cushion and

		check the battery
Engine cannot be started	The motorcycle has been stored for a long time and the fuel has deteriorated	Drain the old fuel and add new fuel
	Dirt or wet spark plug	Clean or dry the spark plug, if necessary, replace the spark plug
	Engine water intake	First, drain the mixed fuel out the engine and remove the crankcase of the engine, clean it with a strong cleaning agent, then remove the spark plug, blow it dry with a fan (the machine that inflates the tires), and then wipe the air filter element. Finally, remove the exhaust pipe of the engine and blow it dry with a fan. After everything is done, the GPX owner should add new mixed fuel to the engine before the GPX can drive. Because the moisture in the crankcase is difficult to completely evaporate, the new fuel still contains a small amount of moisture. Therefore, after the engine has flooded and the GPX has run for 100 kilometres, the fuel should be changed again, and then again within 500 kilometres. After three times, the water in the carburettor is almost gone. If water enters the cylinder, depress the start lever several times after the flame is turned off. Step on it for a few times, the water in the cylinder will be drained from the exhaust pipe, and then use a fan to blow on the mouth of the oil dipstick for a few minutes. Warning: In safety sake, the spark plug should be wrapped with dry cloth to avoid spark jumping.
	Incorrect mixing of air and fuel	Clean the fuel tank vent pipe, adjust the air filter duct

	Open exhaust valve	Check and correct the exhaust valve
The engine can be started, but it will stop immediately	Incorrect air supply	Close the choke valve, clean the fuel tank vent pipe, and adjust the air filter duct
	Lack of fuel	Add fuel
Engine overheated	Lack of antifreeze	Replenish antifreeze and check for leaks in the cooling system
	Clogged water tank fins	Use low-pressure water to clean the fins of the water tank and replace them if necessary
Unbalanced engine operation	The spark plug is dirty, damaged or adjusted incorrectly	Remove the spark plug for cleaning, adjustment, and replacement if necessary
	There is a problem with the spark plug cap	Check the condition of the spark plug cap, check whether the spark plug cap is in good contact with the cable itself, check the cable, and replace the damaged parts
	Ignition rotor is damaged	Replace the rotor
	Water mixed in the fuel	Empty the fuel, then inject new fuel
Insufficient engine power or poor acceleration	Problems with fuel supply	Clean fuel system and check
	Dirt in the air filter	Clean the air filter and replace if necessary
	Damaged or leaking exhaust system	Check whether the exhaust system is damaged, and replace related accessories if necessary
	Dirt in the carburettor nozzle	Remove the carburettor and clean the nozzle
	Damaged or worn crankshaft bearings	Contact GPX Service Centre
Engine sound is abnormal	Problem with ignition	Contact GPX Service Centre
	overheat	See "Engine Overheating" section
Exhaust pipe backfire phenomenon	Carbon deposits in the combustion chamber	Contact GPX Service Centre
	Poor gasoline	Change fuel
	The spark plug is in poor condition or the specification is wrong	Replace with a new spark plug with the correct specification
	Exhaust system gasket ageing	Check whether the exhaust system is damaged, check whether the gasket is in good condition, if the

		gasket is ageing, replace the gasket
White smoke from exhaust pipe	The fuel contains water	Change fuel
Black smoke from exhaust pipe	Air filter is clogged	Remove and clean the air filter
	The combustible mixture is too rich	Adjust the carburettor valve
Gearbox gear does not mesh	Clutch abnormality	Contact GPX Service Centre
	The fork is bent or stuck	Check and adjust the fork
	Damaged gear lever	Replace the gear lever
	Damaged gear shift drum	Replace the shift drum
	Damaged ratchet device	Replace the ratchet device
	Loose or broken spring at the selector position	Replace the selector position spring
Gear bounce	Fork wear	Replace the fork
	Tooth wear	Check gears and replace if necessary
	Gear damage	Change gear
	Damaged displacement drum groove	Replace the shift drum
	Worn fork shaft	Check the fork shaft and replace if necessary
	The selector position spring is damaged	Replace the selector position spring
Clutch slip	Clutch disc wear	Replace the clutch disc
	The clutch pressure plate spring is too soft or damaged	Replace the clutch spring
	Clutch handle free stroke is too small	Adjust the free stroke of the clutch
The motorcycle is difficult to steer	The cable makes it difficult to turn the handlebars	Move the cable to reduce its interference
	The steering shaft nut is too tight	Adjust the steering shaft nut
	Worn or damaged steering bearings	Check the steering bearing and replace if necessary
	Bent steering shaft	Contact GPX Service Centre
Damping is too hard	Fork oil level is too high	Lower the front fork oil level to a suitable position
	Fork oil viscosity is too high	Replace the fork oil with the right viscosity
	Fork bent	Contact GPX Service Centre
	Tire pressure is too high	Check tire pressure and adjust to proper pressure
	Damping adjustment error	Re-adjust damping
Damping is too soft	Insufficient front fork oil level	Add the right amount of fork oil

		Note: It is required to add the same kind of oil
	Fork oil viscosity is too low	Change to fork oil with suitable viscosity
	Tire pressure is too low	Check whether the tires are leaking, if the tires are complete, pump them to the proper pressure
	Damping adjustment error	Re-adjust damping
There is abnormal noise when the motorcycle is driving	Improper chain adjustment	Re-adjust the chain tension
	Chain wear	Replace the chain and front and rear sprockets
	Wear of rear sprocket teeth	Replace the sprocket
	Insufficient chain lubrication	Follow the manual to lubricate the chain
	Rear wheel off centre	Check the spokes and adjust the spoke tension centrally if necessary
	The fork spring is soft or broken	Replace the front fork spring
	Disc brake disc wear	Check the disc brake disc, if its thickness is less than the limit thickness, replace it
	Damaged cylinder head	Contact GPX Service Centre
	Brackets, nuts, and bolts are not tightly fastened	Check and adjust the torque of the corresponding fasteners
	The gasket is installed incorrectly, is worn, or is too smooth	Readjust the gasket and replace if necessary
Motorcycle front wheel shimmy	Tire wear	Change tires
	Rim offset	Contact GPX Service Centre
	Whether the front wheel bearing is worn	Check the bearing and replace if necessary
	The vehicle is not aligned	Check the spokes and adjust the spoke tension if necessary
	Steering shaft tolerance is too large	Check the steering shaft pressure bearing clearance
	The steering shaft nut is loose, and the handlebar is not fixed	Check and re-tighten
The motorcycle skews to one side	Bent chassis	Contact GPX Service Centre
	Improper steering adjustment	Check and readjust
	Bent steering shaft	Contact GPX Service Centre
	There is a problem with the fork	Contact GPX Service Centre
	Vehicle is not aligned	Re-adjust the spoke tension and contact GPX Service Centre if necessary.

Brake failure	Disc brake disc wear	Replace the disc brake
	Insufficient brake fluid	Replenish brake fluid
	Deteriorating brake fluid	Replace brake fluid
	Piston damaged	Contact GPX Service Centre
	Brake pad wear	Check the brake pads, if the thickness is less than the minimum friction thickness, replace the brake pads